

# COBRA

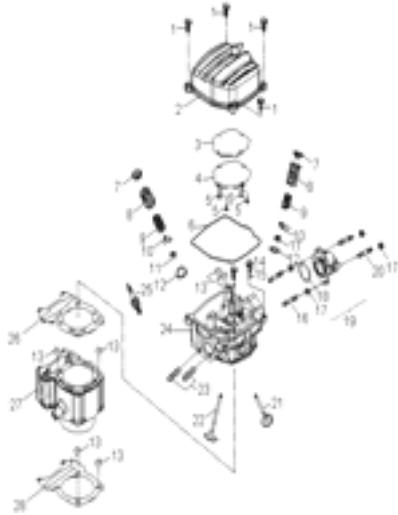
HI-PERF 320



Framebody Number : RF3AT56007T0000'

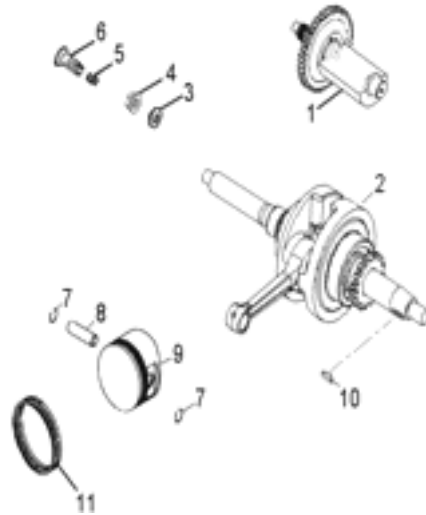
**A** **AEON**  
ATVSPECIALIST

**D-1: CYLINDER HEAD**



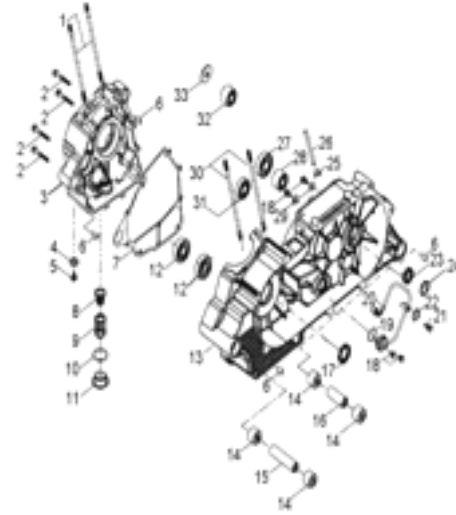
7

**D-2: PISTON , CRANKSHAFT**



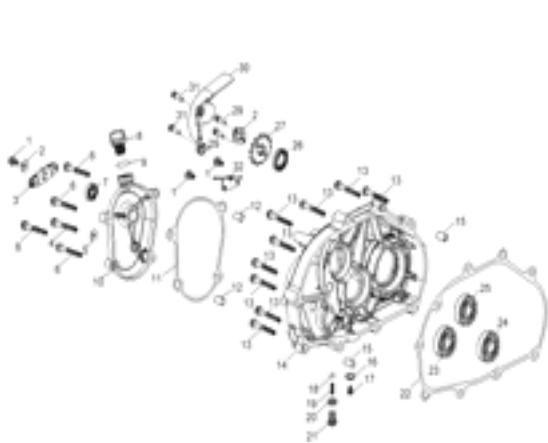
8

**D-3: CRANKCASE**



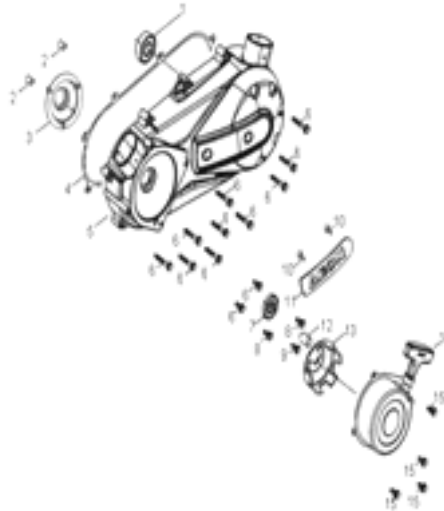
9

**D-4: REAR DRIVE ASSEMBLY**



10

**D-5: LEFT CRANKCASE COVER**



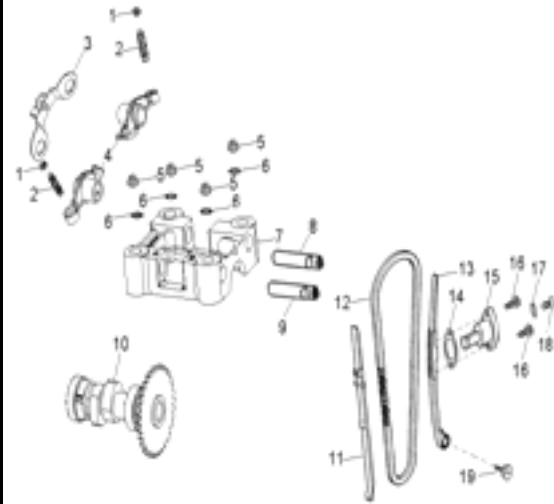
11

**D-6: RIGHT CRANKCASE COVER**



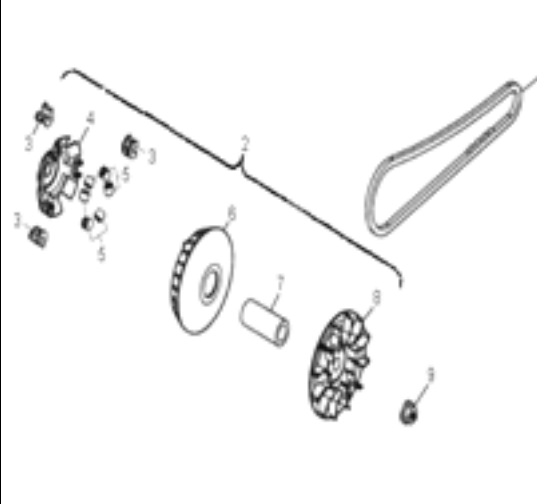
12

**D-7: VALVE CAM**



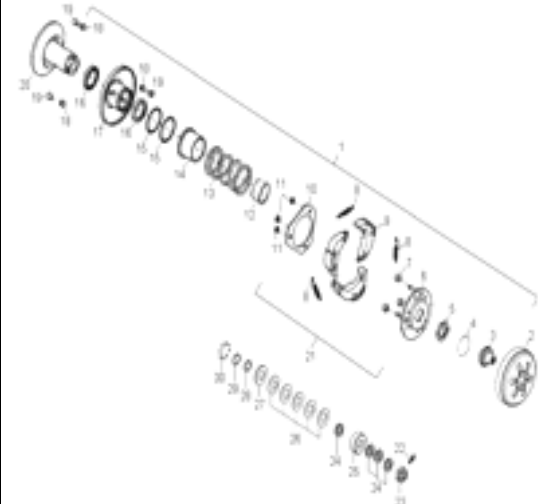
13

**D-8: DRIVE CLUTCH**



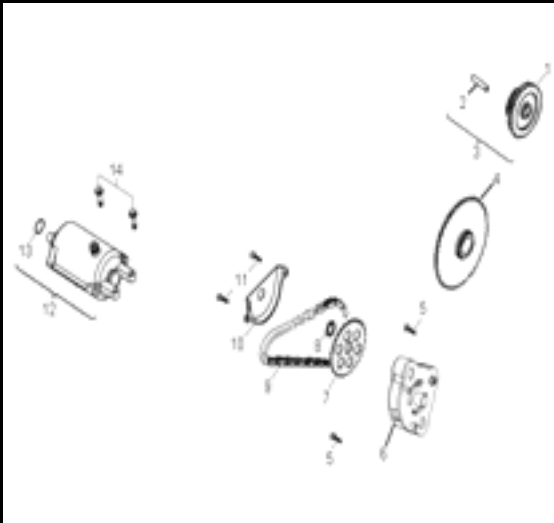
14

**D-9: DRIVEN CLUTCH**



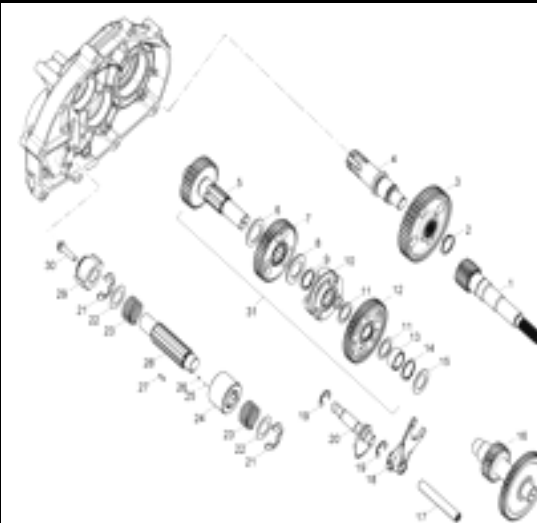
15

**D-10: OIL PUMP & STARTING MOTOR**



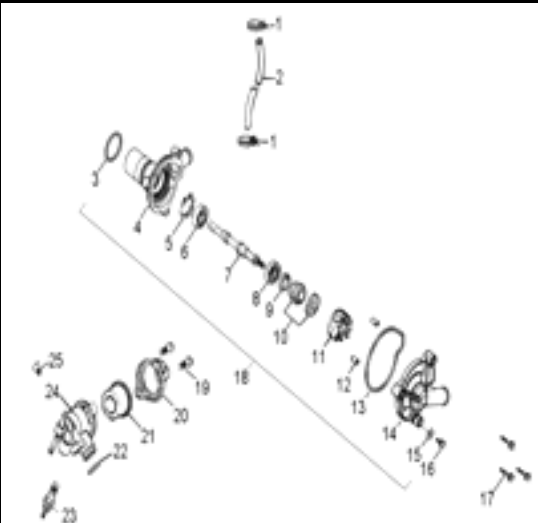
16

**D-11: TRANSMISSION**



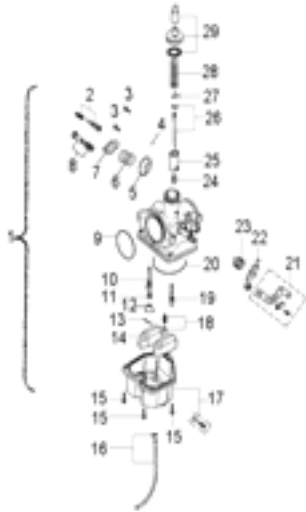
17

**D-12: WATER PUMP**



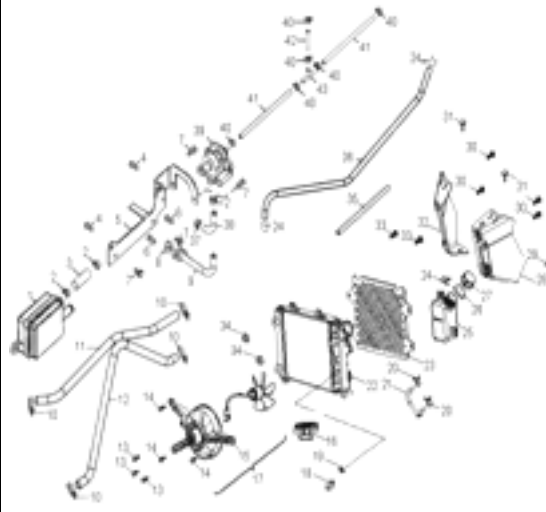
18

**D-13: CARBURETOR**



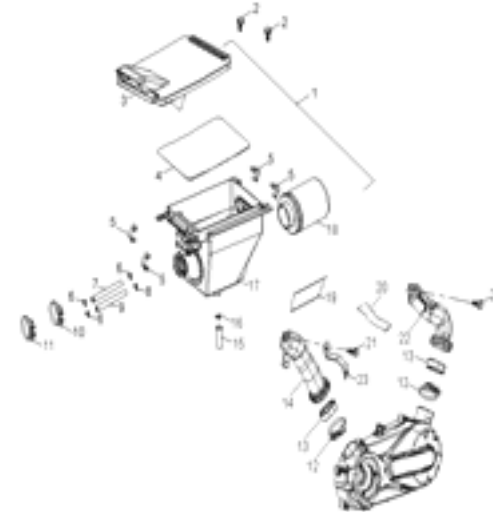
19

**D-14: RADIATOR**



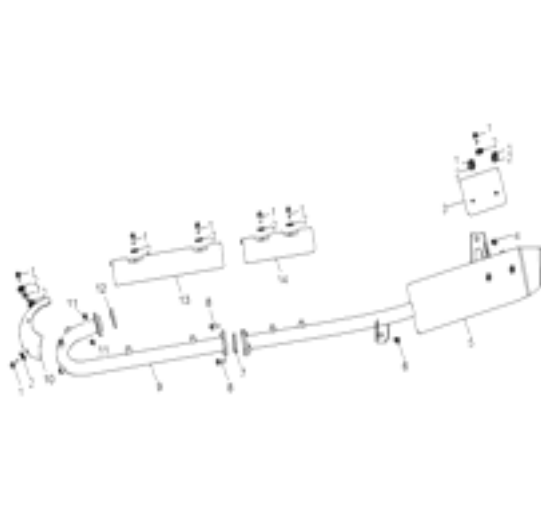
20

**D-15: AIR CLEANER**



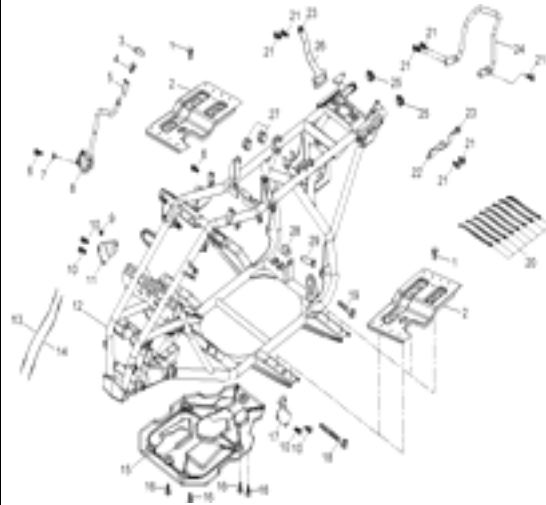
22

**D-16: EXHAUST PIPE**



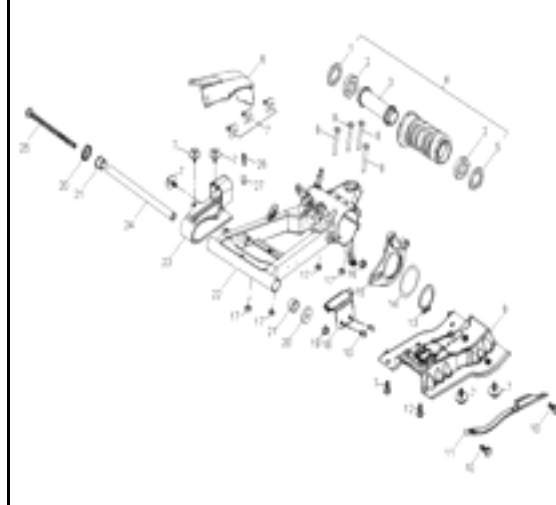
23

**D-17: FRAME BODY**



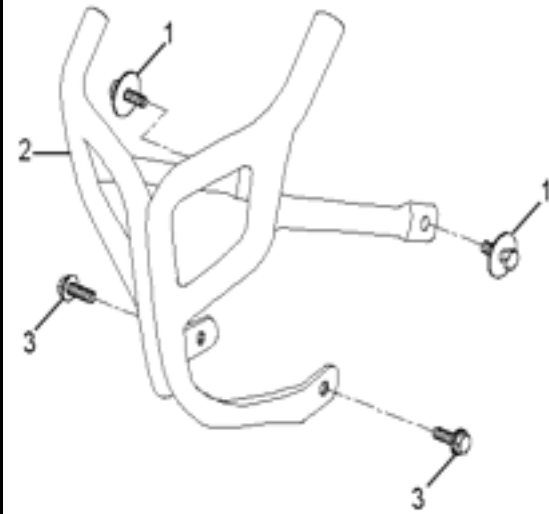
24

**D-18: REAR SWIM ARM ASSEMBLY**



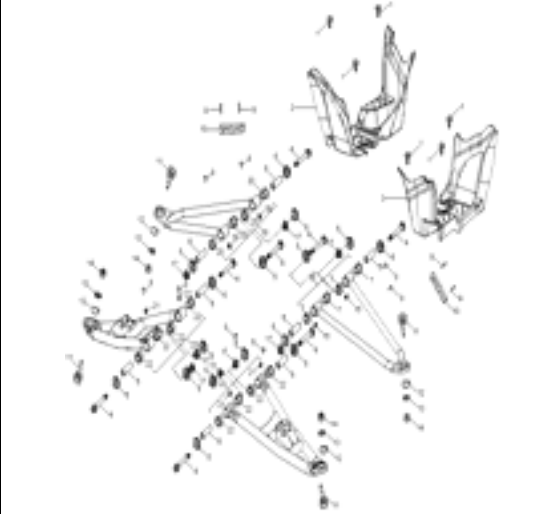
25

**D-19: BUMPER**



26

**D-20: SWING ARM & FOOTREST**



27

**D-21: CAB & SEAT**



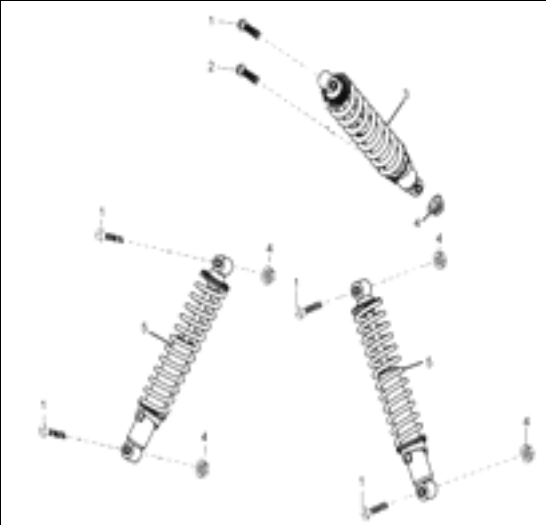
28

**D-22: FUEL TANK**



30

**D-23: SUSPENSION**



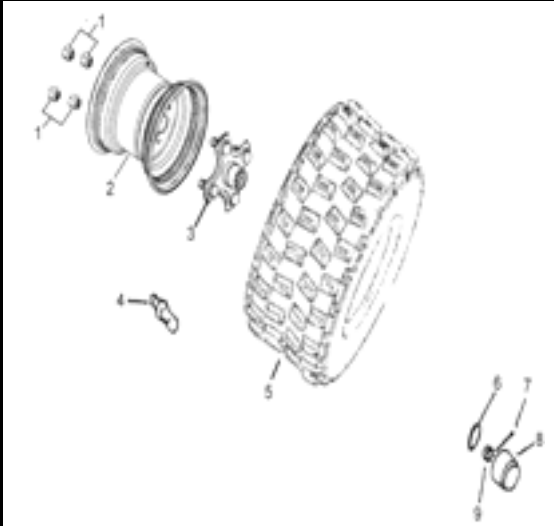
31

**D-24: FRONT WHEEL**



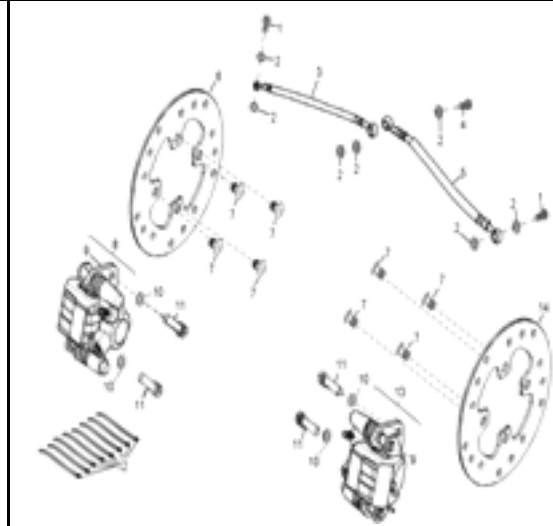
32

**D-25: REAR WHEEL**



33

**D-26: FRONT BRAKE**



34

**D-27: REAR BRAKE**



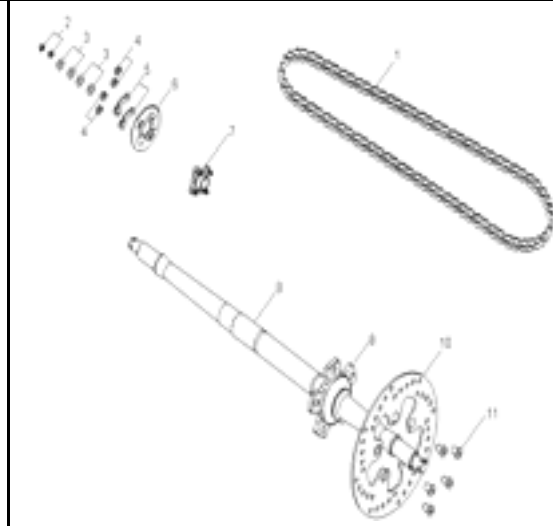
35

**D-28: HANDLEBAR**



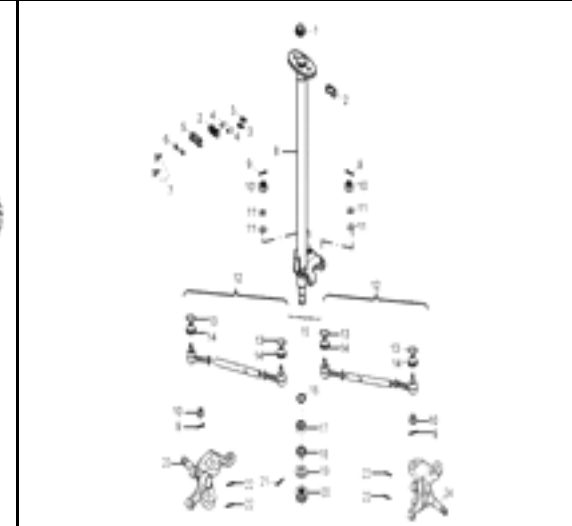
36

**D-29: REAR WHEEL AXLE**



37

**D-30: STEERING**



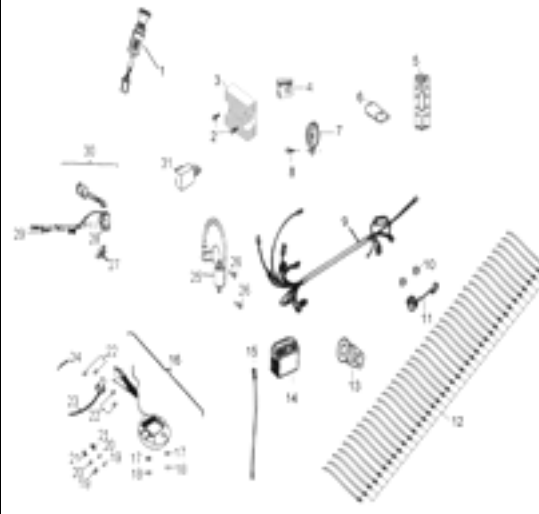
38

**D-31: LIGHTS**



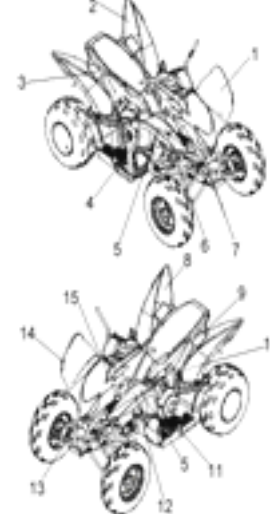
39

**D-32: ELECTRICAL PARTS**



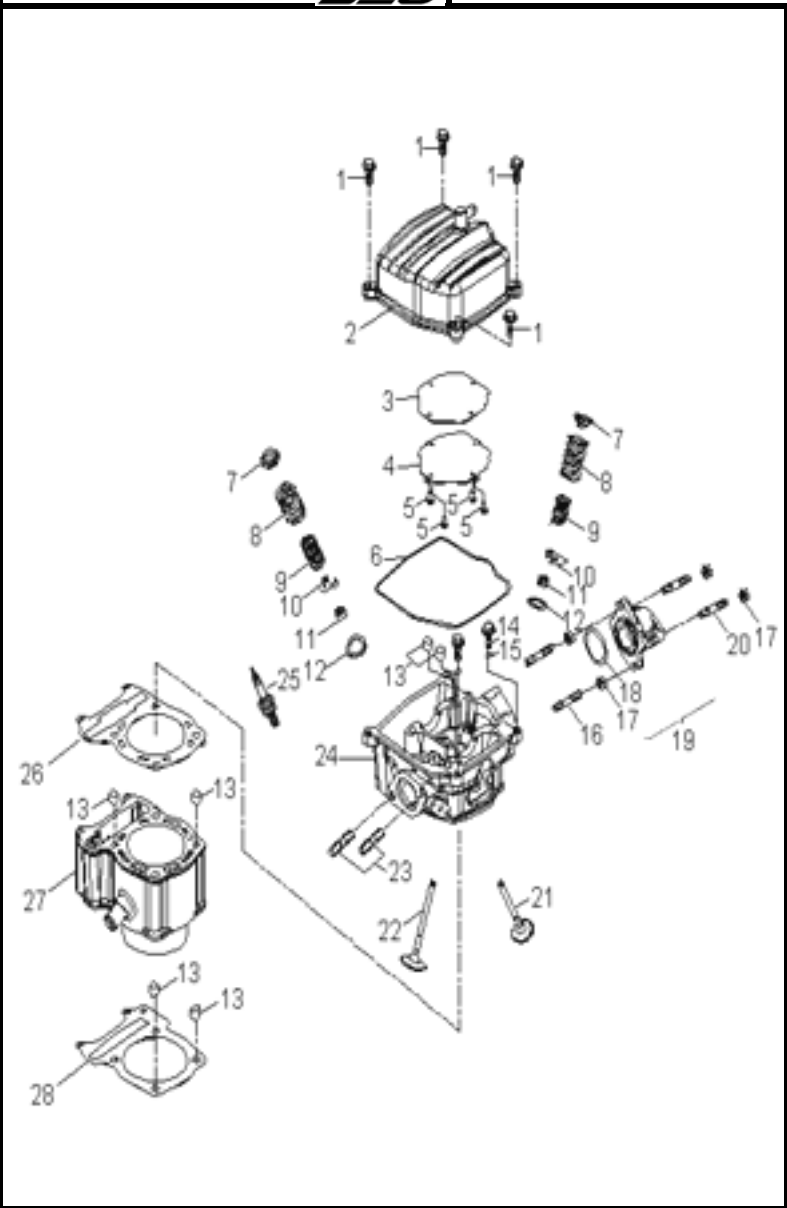
40

**D-33: DECAL**



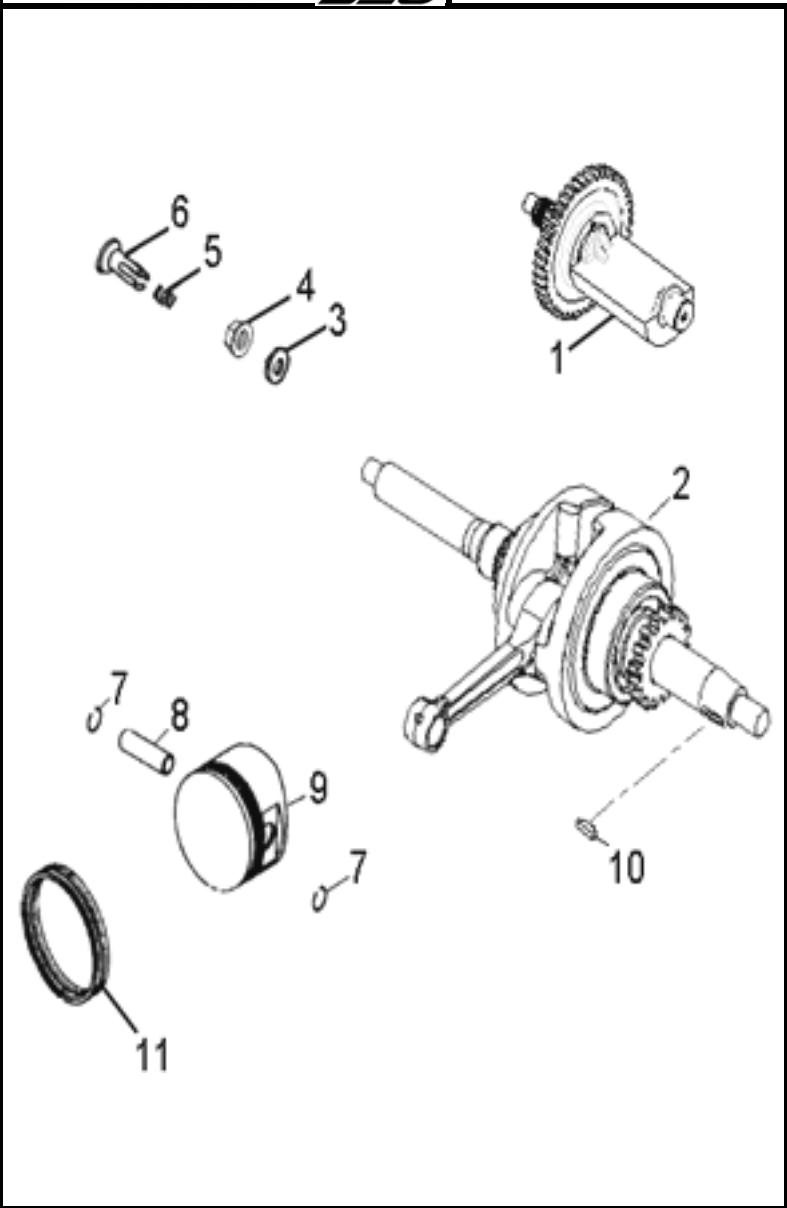
41

**D-1: CYLINDER HEAD**



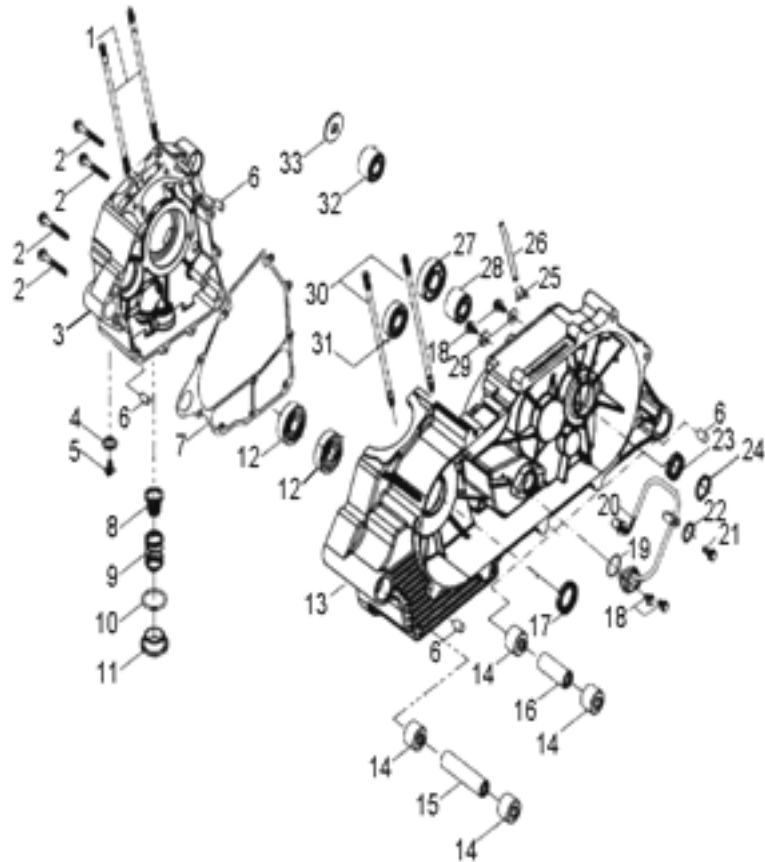
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060258-08C	4	M6x25x1
2	Cover, Cylinder He	1230950A-000	1	
3	Gasket	1230350A-000	1	
4	Breather, Lower	1230250A-000	1	
5	Screw	93903-1040088-00K	4	M4x8
6	Gasket , Head Cov	1239150A-000	1	
7	Retainer, Valve, Sp	14771119-000	2	
8	Spring, Valve, Oute	1475150A-000	2	
9	Spring, Valve, Inne	1476150A-000	2	
10	Clip, Retainer	14781119-000	4	
11	Seal, Valve	12209119-000	2	
12	Seat, Valve, Spring	14775119-000	2	
13	Pin, Dowel	94301-10140	6	10x14
14	Bolt	96000-061108-08C	2	M6x10x1x1
15	Washer	94101-0613010-00C	2	6.1x13x1
16	Stud	91001-060328-00C	2	M6x32x1
17	Nut	94050-06000-00C	4	M6x1
18	O-Ring	93210-034x31	1	34x3
19	Asm., Manifold, Int	1710055L-000	1	Inc. 18
20	Stud	91001-060288-00C	2	M6x28x1
21	Valve, Exhaust	1472150A-000	1	
22	Valve, Intake	1471150A-000	1	
23	Stud	91001-080328-00C	2	M8x32x1.25
24	Head, Cylinder	1220150A-000	1	
25	Plug, Spark	9807650A-000	1	DPR7EA-9
26	Gasket Set	1225050A-000	1	
27	Cylinder	1210055S-000	1	
28	Gasket, Cylinder	1219150A-001	1	

**D-2: PISTON , CRANKSHAFT**



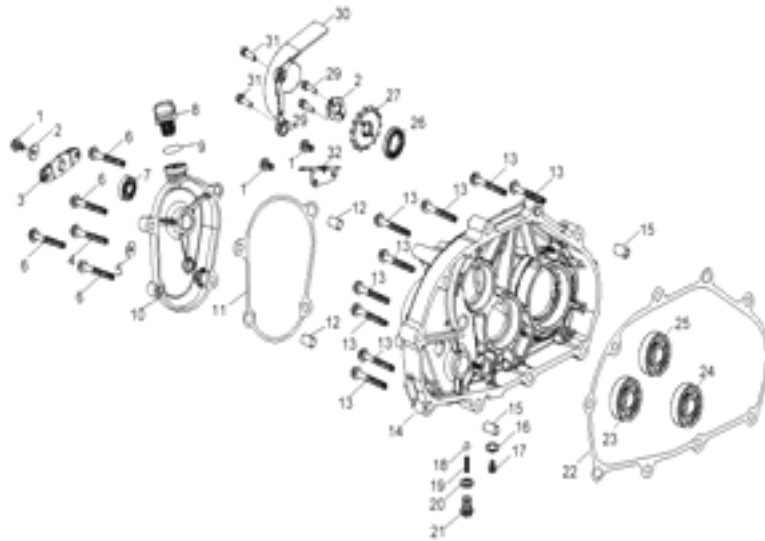
Item	Description	Part Number	Q.ty	Note
1	Shaft, Balancer	1342055S-000	1	
2	Asm., Crankshaft	1300055S-000	1	
3	Washer	94101-1426020-00C	1	14.2x26x2
4	Nut	94001-14000-00C	1	M14x1.5
5	Spring, Oil	1544739A-000	1	
6	Tube, Oil, Crankshaft	1544139A-000	1	
7	Clip, Piston Pin	1311550A-000	2	
8	Pin, Piston	1311150A-000	1	
9	Piston	1310050A-000	1	
10	Key, Woodruff	90471-25404	1	
11	Ring Set, Piston	1301150A-000	1	

**D-3: CRANKCASE**



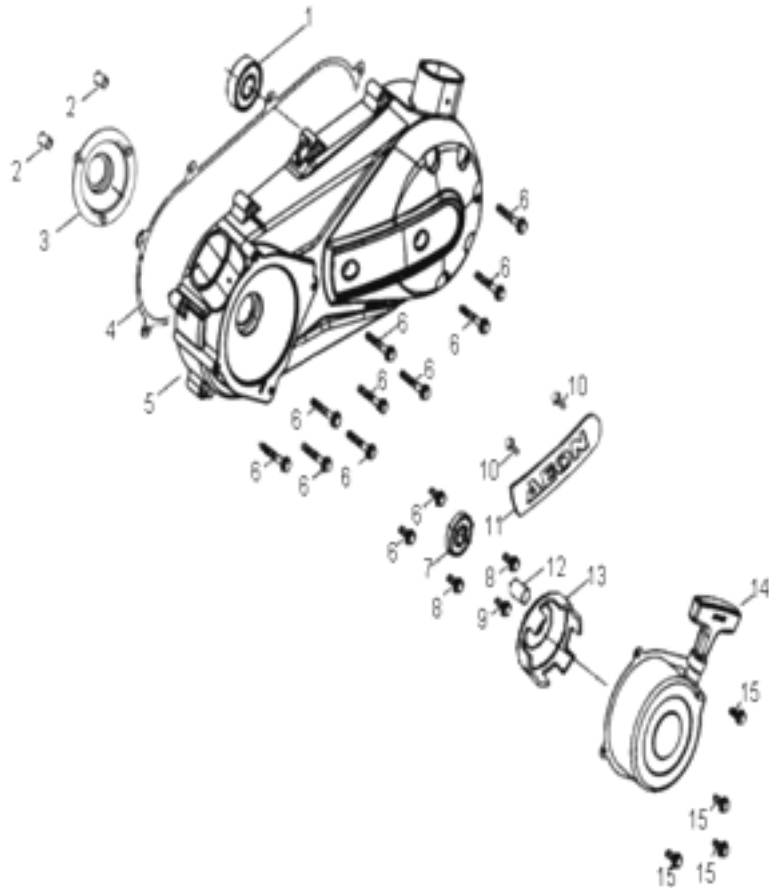
Item	Description	Part Number	Q.ty	Note
1	Stud	91001-082188-00C	2	
2	Bolt	96000-060508-08C	4	M6x50x1
3	Crankcase, RH	1110150A-000	1	
4	Washer	94101-1221320-00L	1	12.1x21.3x2
5	Bolt	96003-120158-17C	1	M12x15x1.25
6	Pin, Dowel	94301-10140	4	10x14
7	Gasket	1119150A-001	1	
8	Screen	15421119-000	1	
9	Spring, Screen	15426119-000	1	
10	O-Ring	93210-03132	1	30.8mm
11	Plug, Drain, Oil	11334119-000	1	
12	Bearing, Ball	96100-63040-00000	2	
13	Crankcase, LH	1120150A-000	1	
14	Bushing, Rubber	96400-102824	4	
15	Spacer, Collar	1115050A-000	1	
16	Spacer, Collar, Rea	1115150A-000	1	
17	Seal, Oil	96500-274207F5850	1	27x42x7 (Viton)
18	Bolt	96000-060128-08C	4	M6x12x1
19	O-Ring	93212-02620	1	25.7x1.9
20	Asm., Sensor, Shift	3575950S-000	1	
21	Bolt	96000-060108-08C	1	M6x10x1
22	Washer	94101-0624016-00G	1	6.1x24x1.6
23	Seal, Oil	96500-25x38x7F585	1	25x38x7
24	Clip, Cir	94511-2500S	1	25mm
25	Clamp	94515-12008	1	12x8
26	Hose	94408-08012-400	1	
27	Bearing, Ball	96100-63050-00000	1	
28	Bearing, Needle	96200-202715	1	
29	Washer	94101-0618015-00K	2	6.1x24x1.6
30	Stud	91001-082258-00C	2	M8x225x1.25
31	Bearing, Ball	96100-62040-00000	1	
32	Bearing, Needle	91120-172518	1	
33	Washer	94101-1733015-000	1	17.2x33x1.5

**D-4: REAR DRIVE ASSEMBLY**



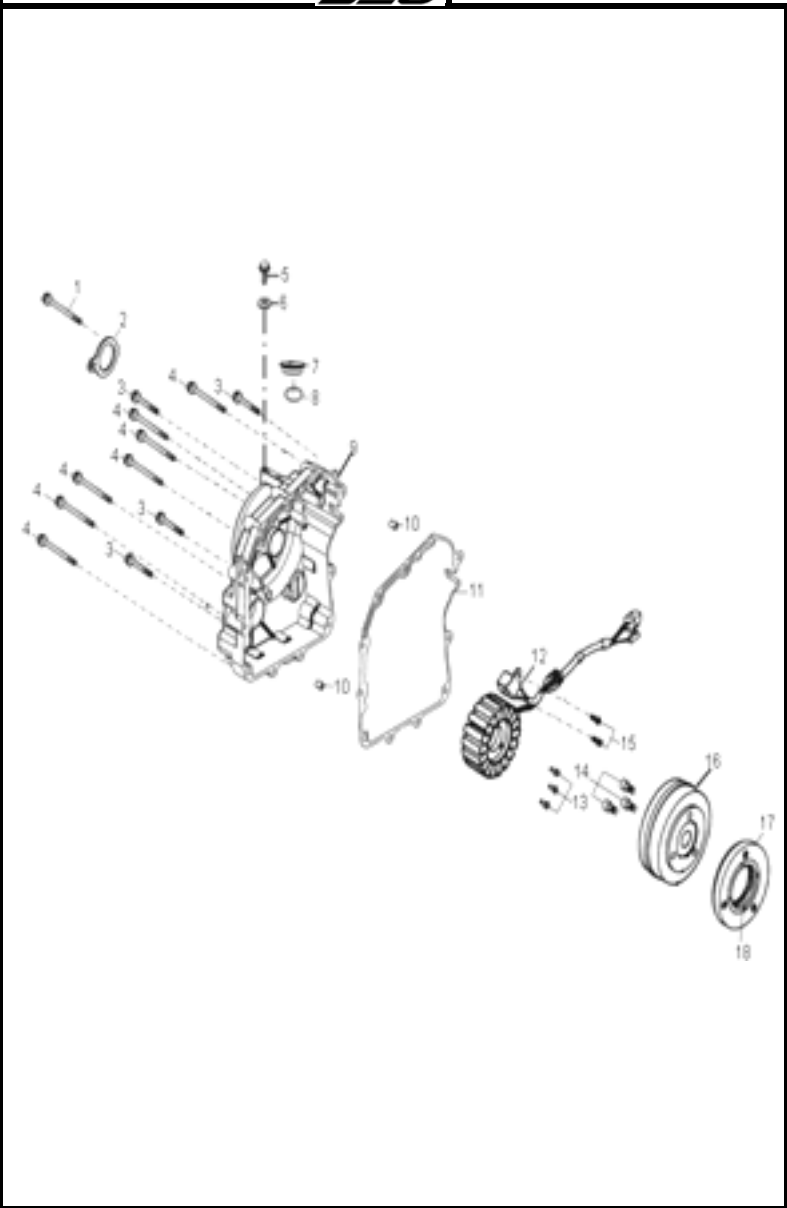
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060168-00K	3	M6x6x1
2	Washer	94101-0618015-00K	1	6.1x24x1.6
3	Lever, Shift	2131755C-000	1	
4	Bolt	96000-060088-00K	1	M6x1*8
5	Washer	94101-0612010-00U	1	6.5x12x1
6	Bolt	96000-060358-08C	4	M6x35x1
7	Seal, Oil	96500-14x28x7A727	1	14x28x7
8	Plug, Oil	15650111-001	1	
9	O-Ring	93210-01425	1	13.8x2.5
10	Cover, Shift	2136150S-000	1	
11	Gasket, Inspection	2136250S-001	1	
12	Pin, Dowel	94301-08140	2	
13	Bolt	96000-080458-00C	9	M8x45x1.25
14	Cover, Transmissio	2130155C-000	1	
15	Pin, Dowel	94301-10140	2	10x14
16	Washer	94101-1221320-00L	1	12.1x21.3x2
17	Bolt	96000-120158-14C	1	M12x15x1.25
18	Ball, Steel	2132239A-000	1	
19	Spring, Detent	2430655E-000	1	
20	Washer	94101-1422010-00L	1	14.2x22x1
21	Bolt	2430539A-000	1	
22	Gasket, Trans. Cov	2139550A-001	1	
23	Bearing, Ball	96100-63040-00000	1	
24	Bearing, Ball	96100-63050-00000	1	
25	Bearing, Ball	96100-62040-00000	1	
26	Seal, Oil	96500-25x52x7A549	1	25x52x7
27	Sprocket, Drive	23801156-001	1	15T
28	Bracket, Sprocket	23811201-000	1	
29	Bolt	92000-060108-00C	2	M6x10x1
30	Shield	40510201-000	1	
31	Bolt	93501-060168-00K	2	M6x6x1 + washer
32	Housing	2134155C-000	1	

**D-5: LEFT CRANKCASE COVER**



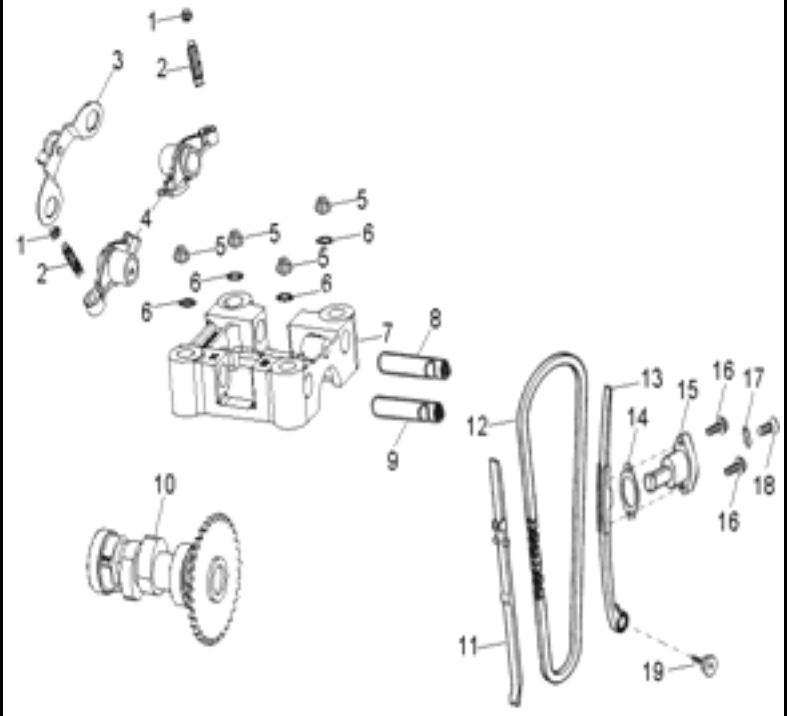
Item	Description	Part Number	Q.ty	Note
1	Bearing, Ball	96100-6004-LLUC3	1	6004UC3/542
2	Pin, Dowel	94301-08140	2	
3	Derby Cover	1135550A-000	1	
4	Gasket	1135950A-001	1	
5	Cover, Clutch	1134150A-000	1	
6	Bolt	96000-060408-08C	10	M6x40x1
7	Bearing, Ball	96100-69050-LLU00	1	
8	Bolt	96000-060258-08C	2	M6x25x1
9	Bolt	96000-060168-08C	1	M6x6x1
10	Bolt	96000-050128-00K	2	M5x12x0.8
11	Tablet, Logo	1134750A-000	1	
12	Bushing, Sheave	2210650A-000	1	
13	Ratchet, Recoil	2210750A-000	1	
14	Recoil, Starter	1135050A-000	1	
15	Bolt	96000-060168-10K	4	M6x6x1

**D-6: RIGHT CRANKCASE COVER**



Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-08C	1	M6x12x1
2	Retainer, Sight Glas	1133350S-000	1	
3	Bolt	96000-060458-08C	4	M6x45x1
4	Bolt	96000-061358-08C	7	M6x35x1
5	Bolt	96000-060108-00K	1	M6x10x1
6	Washer	94101-0612010-00U	1	6.5x12x1
7	Cap(Nickel Silver)	96600-30075000000	1	
8	O-Ring	93210-02724	1	27.4x2.4
9	Cover, Crankcase,	1133050A-000	1	
10	Pin, Dowel	94301-10140	2	10x14
11	Gasket, Crankcase	1139350A-001	1	
12	Stator	31120207-000	1	
13	Screw	91300-050258-00C	3	M5x25x0.8 + washe
14	Bolt	91005-080188-00C	3	M8x18x1.25
15	Bolt	92000-050128-00C	2	M5x12x0.8
16	Fly wheel	31110209-000	1	
17	Outer, One Way	28121203-000	1	
18	Asm., Rollor, One	2813050B-000	1	

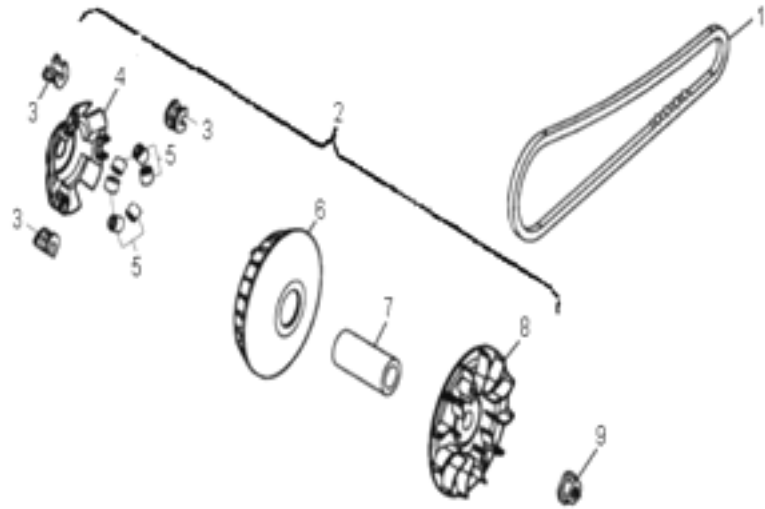
**D-7: VALVE CAM**



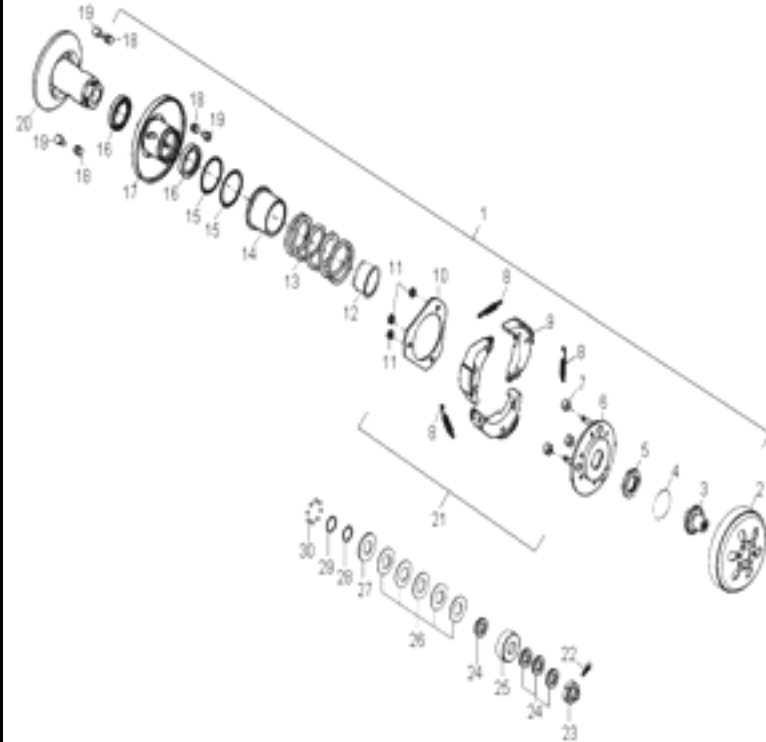
Item	Description	Part Number	Q.ty	Note
1	Nut, Tappet Adj.	90206-05000-00A	2	
2	Screw, Tappet Adj.	90012-06015	2	
3	Asm., Decomp. Re	1445650A-000	1	
4	Arm, Valve, Rocke	1443150A-000	2	
5	Nut	94050-08000-00C	4	M8x1.25
6	Washer	94101-0818023-00U	4	8x18x2.3
7	Bracket, Cam Shaf	1221150A-000	1	
8	Shaft, Rocker Arm	1445250A-000	1	
9	Shaft, Rocker Arm	1445350A-000	1	
10	Asm., Cam Shaft	1440050B-000	1	
11	Guide, Cam Chain,	1450055L-000	1	
12	Chain, Cam	1440155S-000	1	
13	Guide, Cam Chain,	1455050A-000	1	
14	Gasket, Tensioner	14523119-001	1	
15	Tensioner	14521119-000	1	
16	Bolt	96000-060228-14C	2	M6x22x1
17	O-Ring	93210-00915	1	9.5x1.5
18	Screw	93000-060068-00K	1	M6x6x1
19	Pivot, Guide	1453550A-000	1	

**D-8: DRIVE CLUTCH**

Item	Description	Part Number	Q.ty	Note
1	Belt, Driven	2310050B-000	1	893x24x30
2	Asm., Sliding	2210350A-000	1	Inc. 3-8
3	Bushing, Slider	2213250A-000	3	
4	Plate, Sheave	2213150A-000	1	
5	Roller	2212150A-000	6	
6	Wheel, Slot, Sliding	2211050A-000	1	
7	Bushing, Sheave	22106203-000	1	
8	Sheave, movable	2210250A-000	1	
9	Nut	94050-14000-00C	1	M14x1.5

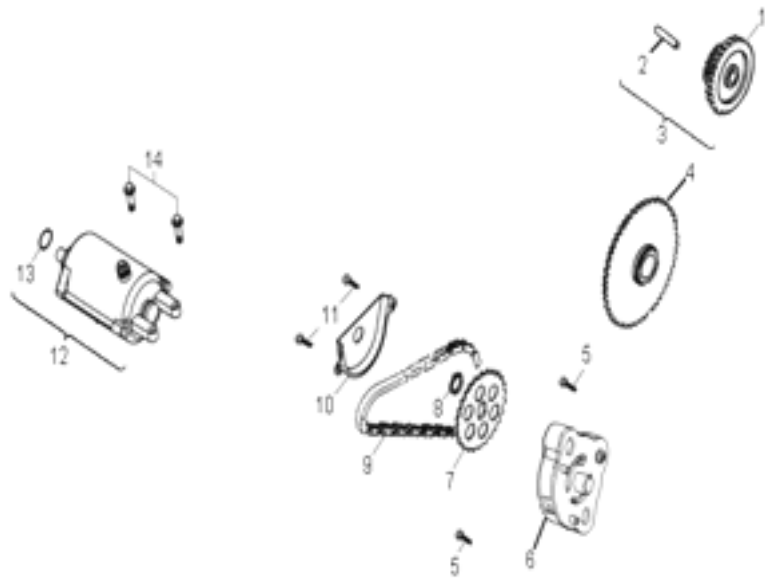


**D-9: DRIVEN CLUTCH**



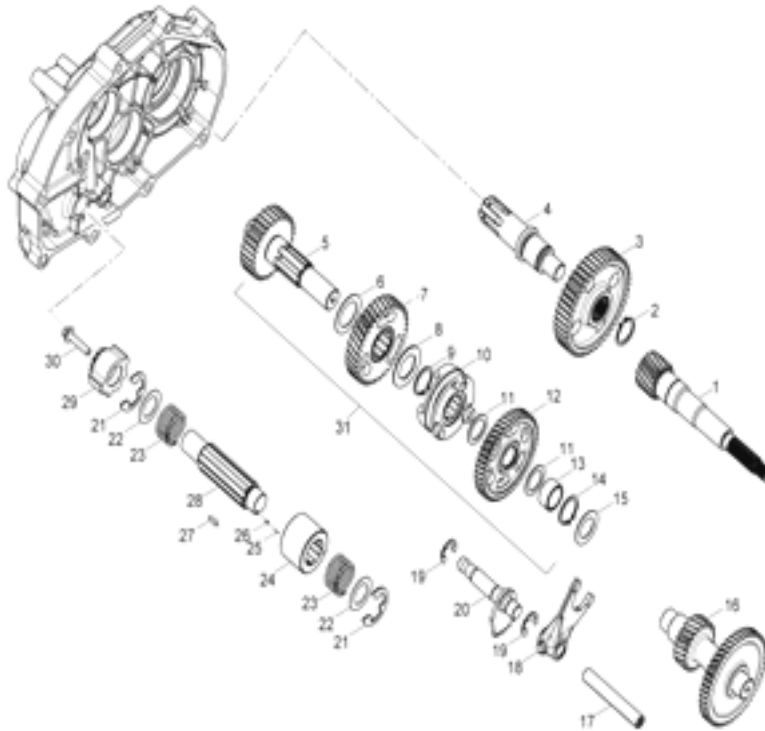
Item	Description	Part Number	Q.ty	Note
1	Asm., Drive Clutch	2200050A-000	1	Inc. 2~20
2	Clutch, Outer	2210050A-000	1	
3	Hold, Cam	2210139A-000	1	
4	O-Ring	93214-02031	1	
5	Nut	95111-0001C-000	1	M28
6	Plate, Drive, Inner	2235050A-000	1	
7	Bushing, Rubber	2280450A-000	3	
8	Spring, Clutch	2240150A-000	3	
9	Weight, Clutch	2253550A-000	3	
10	Plate, Drive, Side	2235150A-000	1	
11	Clip, Cir	94511-0700E	3	
12	Seal, Collor	2323950A-000	1	
13	Spring, Clutch	2323350A-000	1	
14	Seal, Collor	2323750A-000	1	
15	O-Ring	93210-04720	2	47x2.0
16	Seal, Oil	96500-404704	2	40x47x4
17	Sheave, Moveable	2322050A-000	1	
18	Roller, Guide	2322650A-000	3	
19	Pin, Guide	2322550A-000	3	
20	Sheave, Driven	2320050A-000	1	
21	Asm., Driven Clutch	2200150A-000	1	Inc. 6~11
22	Bolt	91205-050088-0KL	1	M5x8x0.8
23	Nut, Driven	2210539A-000	1	
24	Washer	94101-2538010-000	4	25x38x1
25	Guide, Cam	2210839A-000	1	
26	Washer, Special	94122-2550020-00K	5	
27	Retainer, Ball	2210439A-000	1	
28	Clip, Cir	94511-250IS	1	
29	Washer	94101-2531010-00K	1	25.2x31.3x1
30	Ball, Steel	96211-07000	8	

**D-10: OIL PUMP & STARTING MOTOR**



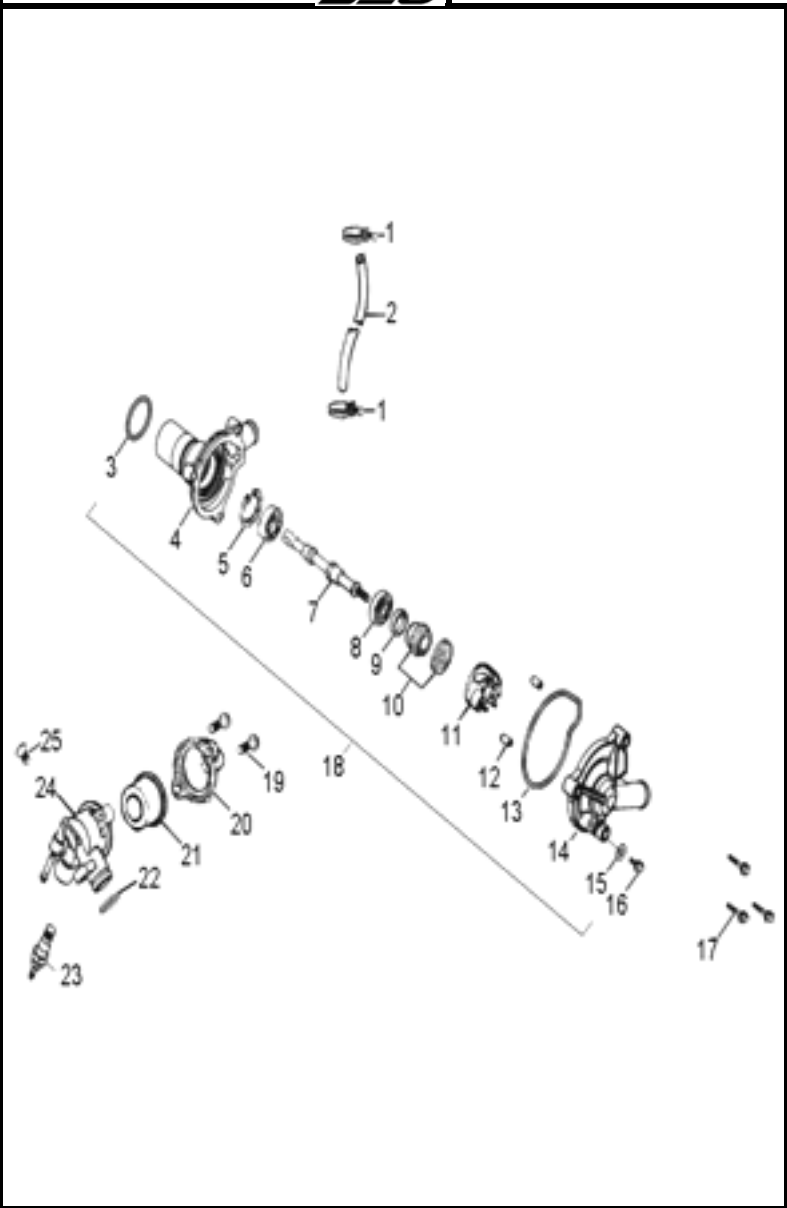
Item	Description	Part Number	Q.ty	Note
1	Gear, Starter	2842350A-000	1	
2	Shaft, Starter Moto	2842450A-000	1	
3	Asm., Gear Starter	2842250A-000	1	Inc. 1-2
4	Gear, Starter	2822050B-000	1	
5	Bolt	96000-060308-08C	2	M6x30x1
6	Asm., Oil Pump	1500050A-000	1	
7	Sprocket, Oil Pump	1515050A-000	1	
8	Clip, Cir	94511-1000S	1	
9	Chain, Oil Pump	1514150A-000	1	
10	Cover, Oil Pump	1571150A-000	1	
11	Bolt	96000-060128-08C	2	M6x12x1
12	Motor, Starter	3120050A-001	1	Inc. 13
13	O-Ring	93210-02431	1	24.4x3.1
14	Bolt	96000-060208-08C	2	M6x20x1

**D-11: TRANSMISSION**



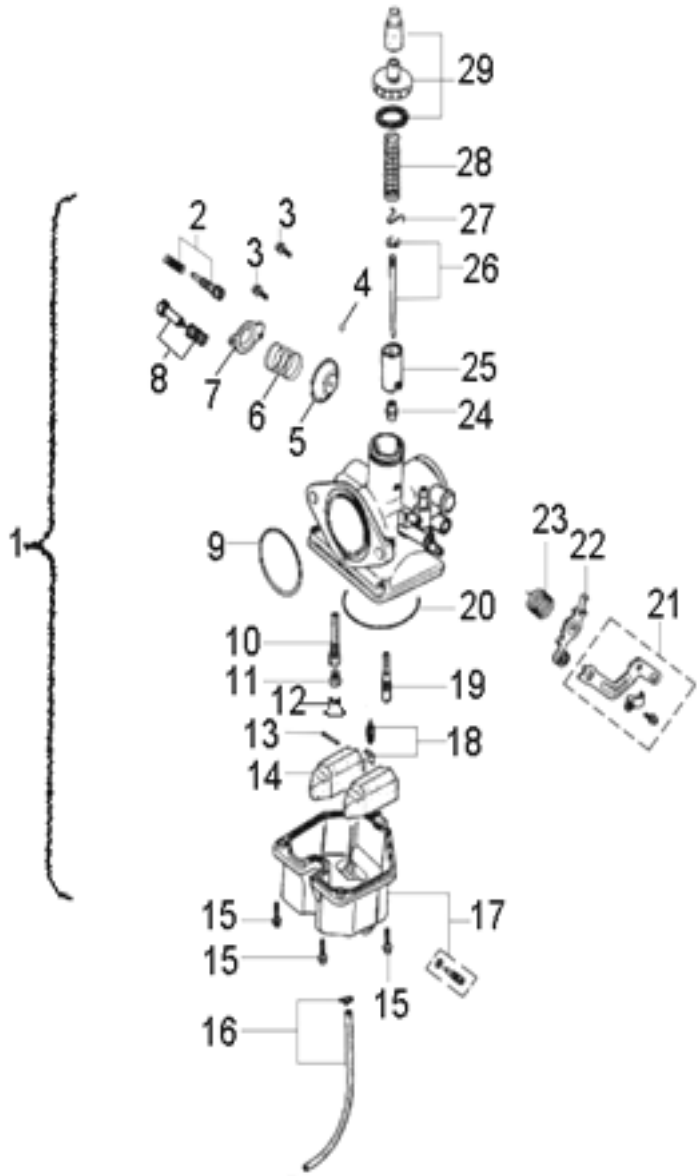
Item	Description	Part Number	Q.ty	Note
1	Shaft, Drive	2341150S-000	1	
2	Clip, Cir	94511-2400S	1	
3	Gear	234x3255C-000	1	
4	Shaft	234x3155C-000	1	
5	Shaft, Transmissio	2344150A-000	1	
6	Washer	94101-2538010-000	1	25x38x1
7	Gear Set, Reverse	2346050A-000	1	
8	Washer, Spline	234x3550A-000	1	
9	Clip, Cir	94511-2500S	1	25mm
10	Ratchet, Shift	2243050A-001	1	
11	Washer	94101-2027010-000	2	20x27x1
12	Asm., Gear, Spur	2345050A-001	1	
13	Collar, Shaft	2344250A-000	1	
14	Clip, Cir	94511-2000S	1	
15	Washer	94101-2033010-000	1	20x33x1
16	Asm., Shaft, Count	2342050A-000	1	
17	Shaft, Gear Shift	2424150S-000	1	
18	Fork, Shift	2423150A-000	1	
19	E-Clip	94513-1200E	2	
20	Spindle	2461150S-000	1	
21	E-Clip	94513-1900E	2	
22	Washer	94101-2032005-000	2	20x32x0.5
23	Recoil, Shift	2430350S-001	2	
24	Drum, Gear Shifter	2430150S-000	1	
25	Roller, Drum Sensc	2425239A-000	1	
26	Spring, Drum Sensc	2425339A-000	1	
27	Key, Woodruff	90472-40420	1	
28	Shaft, Shift Drum	2430850S-000	1	
29	Gear, Drum Shift	2431050S-000	1	
30	Bolt	96000-060288-10C	1	M6x28x1
31	Asm., Transmissior	2344050A-000	1	Inc. 5~15

**D-12: WATER PUMP**



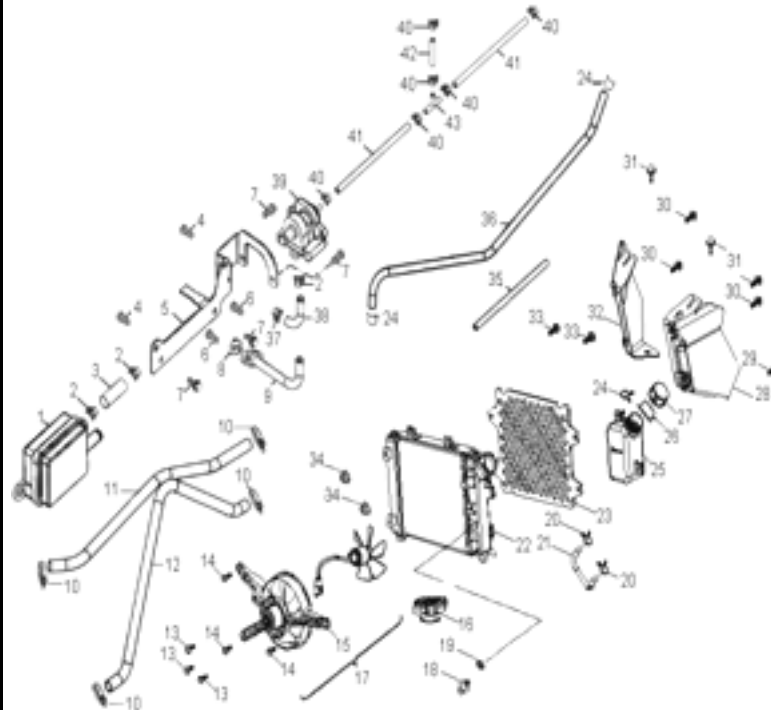
Item	Description	Part Number	Q.ty	Note
1	Clamp	1922250A-000	2	
2	Hose	1950250A-000	1	
3	O-Ring	93210-02920	1	29*2.0
4	Body, Water Pump	1921150A-000	1	
5	Clip, Cir	94512-2600R	1	
6	Bearing, Ball	96100-60000	1	
7	Shaft, Water Pump	1923150A-000	1	
8	Bearing, Ball	96100-69010	1	
9	Seal, Oil	96500-122207	1	
10	Seal, Mechanical	1921750A-000	1	
11	Impeller, Water Pur	1921550A-000	1	
12	Pin, Dowel	94301-08140	2	
13	Gasket	1922950A-000	1	
14	Flange, Water Pum	1922150A-000	1	
15	Washer	94101-0612010-00U	1	6.5x12x1
16	Bolt	96000-060128-08C	1	M6x12x1
17	Bolt	96000-060408-08C	3	M6x40x1
18	Asm., Water Pump	1921050A-000	1	Inc. 3~16
19	Bolt	93500-050168-00C	2	M5x16x0.8
20	Flange, Thermosati	1931550A-000	1	
21	Bimetal, Thermosati	1930050A-000	1	
22	O-Ring	93210-01819	1	18x1.9 NBR
23	Sensor, Thermosati	1931950A-000	1	
24	Housing, Thermosa	1931150A-000	1	
25	Bolt	96000-060188-08C	1	M6x18x1

**D-13: CARBURETOR**



Item	Description	Part Number	Q.ty	Note
1	Asm., Carburetor	1610055A-000	1	Inc. 2~29
2	Screw	1611539A-000	1	
3	Screw	93502-040108-00C	2	
4	Seal	3371655E-000	1	
5	Check Valve, Air	1615655E-000	1	
6	Spring	4054155E-000	1	
7	Cover, Diaphragm	1615555E-000	1	
8	Asm., Screw	1611439A-000	1	
9	O-Ring	93210-02924	1	29x2.4
10	Valve, Needle	1610539A-000	1	
11	Jet, Main	16108209-000	1	
12	Fuel Retainer	16137201-000	1	
13	Pin, Float	1611939A-000	1	
14	Float	1612339A-000	1	
15	Screw	93502-040168-00C	3	M4x16x0.6 + washer
16	Drain Tube	1610939A-000	1	
17	Float, Body	1610739A-000	1	
18	Valve, Float	1611739A-000	1	
19	Jet, Pilot	16110203-000	1	
20	Seal, Float	1610639A-000	1	
21	Support, Cable	1613039A-000	1	
22	Choke, Lever	1613539A-000	1	
23	Recoil, Choke	1612739A-000	1	
24	Needle, Jet	1615039A-000	1	
25	Throttle, Valve	1610355E-000	1	
26	Asm., Jet Needle	1610439A-000	1	
27	Clip, Needle	1614539A-000	1	
28	Spring	1610239A-000	1	
29	Asm., Cap	1614039A-000	1	

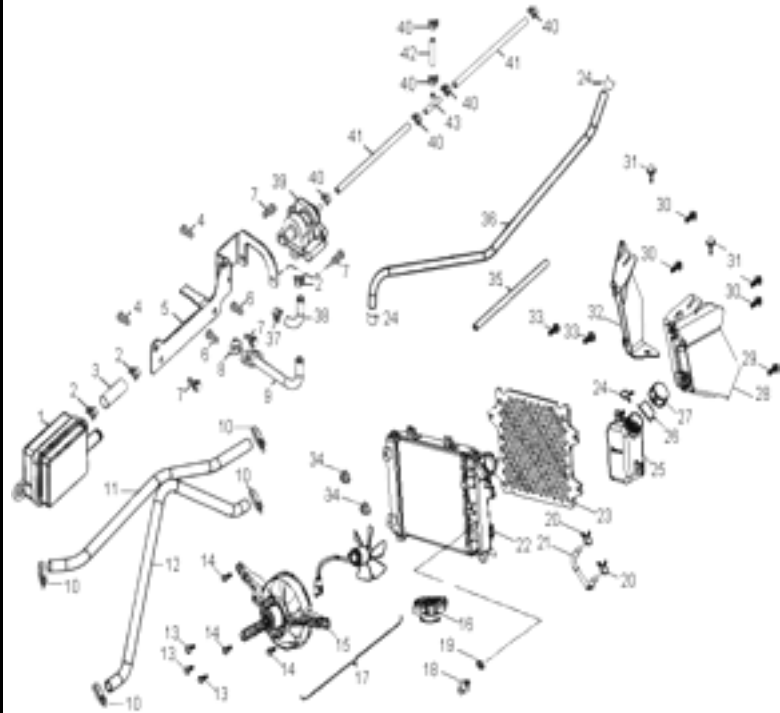
**D-14: RADIATOR**



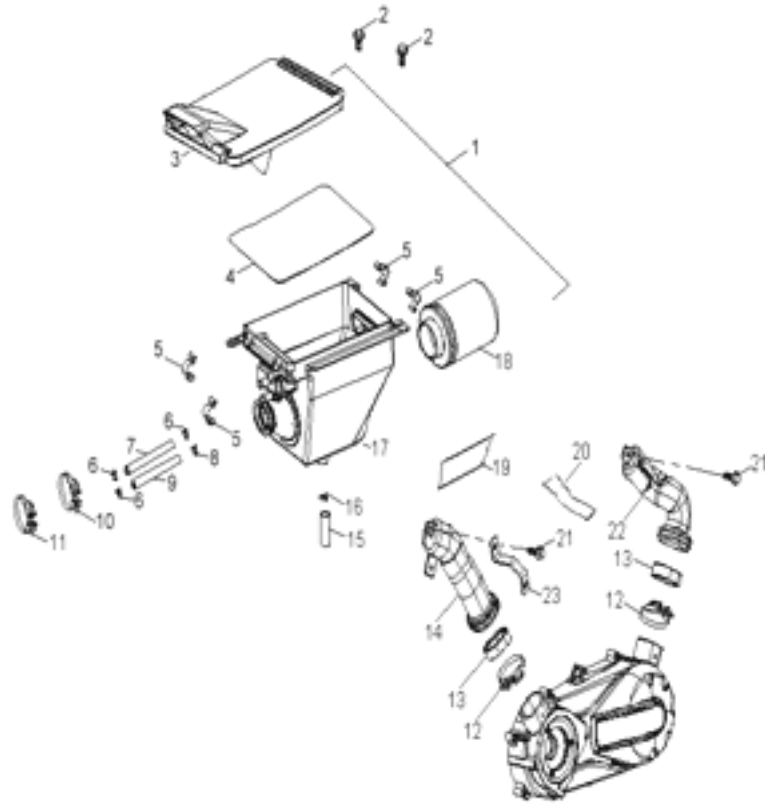
Item	Description	Part Number	Q.ty	Note
1	Asm., Filter, Daul- I	18995202-000	1	
2	Clip	94510-15000	3	
3	Hose, Rubber	96420-01016-052	1	
4	Bolt	96000-060128-0KL	2	M6x12x1
5	Bracket, Dual- Intak	1899850A-000	1	
6	Bolt	96000-060168-08C	2	M6x6x1
7	Bolt	96000-060148-00K	4	M6x14x1
8	Gasket, Hose	1864639E-000	1	
9	Tube, Dual- Intake	18640205-000	1	
10	Clamp	1922250A-000	4	
11	Hose, Inlet, Radiat	19503202-000	1	
12	Hose, Outlet, Radiat	19501202-000	1	
13	Screw	93003-060168-00K	3	M6x6x1 + washer
14	Screw	93502-040128-00C	3	M4x12x0.6 + washe
15	Shroud, Fan	1901550A-000	1	
16	Cap, Water	1911150A-000	1	
17	Asm., Fan	1900550A-000	1	Inc. 14-15
18	Switch, Thermosatic	1932550A-000	1	
19	O-Ring	93210-01020	1	9.8*1.9 NBR
20	Clamp	94515-12008	2	12x8
21	Hose, Expansion Ta	19506203-000	1	
22	Radiator	1901155C-000	1	
23	Radiator Cover	19115203-000	1	
24	Clip	94510-06500	3	
25	Tank, Expansion	1910150A-000	1	
26	Boot, Duct	1726950A-000	1	
27	Cap, Expansion Tar	1910250A-000	1	
28	Wind Panel, LH	19116201-000	1	
29	Bolt	96007-060278-00K	1	M6x1*27 + washer
30	Bolt	96007-060188-00K	3	M6x18x1 + washer
31	Bolt	96007-060168-00K	3	M6x6x1 + washer
32	Wind Panel, RH	19117201-000	1	
33	Bolt	96007-060228-00K	2	M6x22x1 + washer
34	Nut	94050-06000-00K	2	M6x1
35	Hose	94408-05007-720	1	
36	Hose, Thermosatic	19505204-000	1	
37	Clip	94510-13000	1	
38	Hose	18992201-000	1	
39	Valve, Dual-Intake	1899955E-000	1	
40	Clip	94510-06500	6	

**D-14: RADIATOR**

Item	Description	Part Number	Q.ty	Note
41	Hose	94407-04007-075	2	
42	Hose	94407-04007-300	1	
43	T-Joint	16126201-000	1	

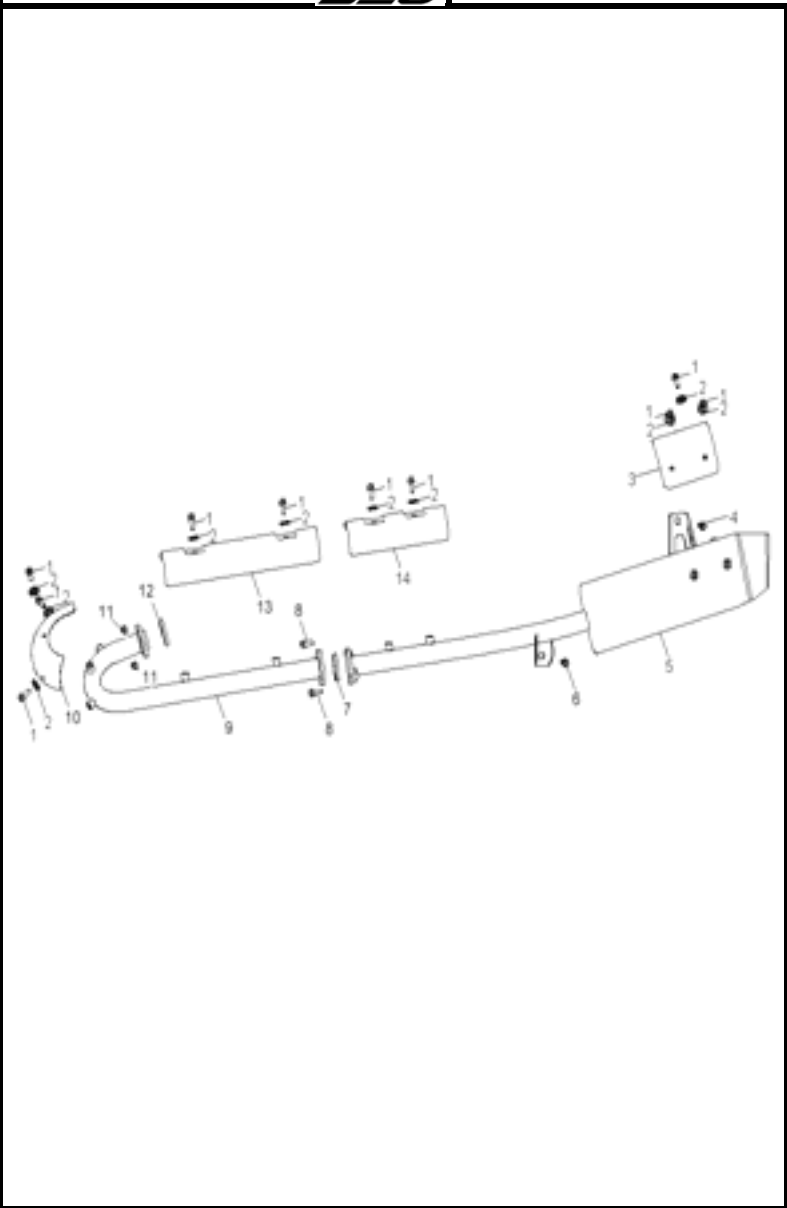


**D-15: AIR CLEANER**



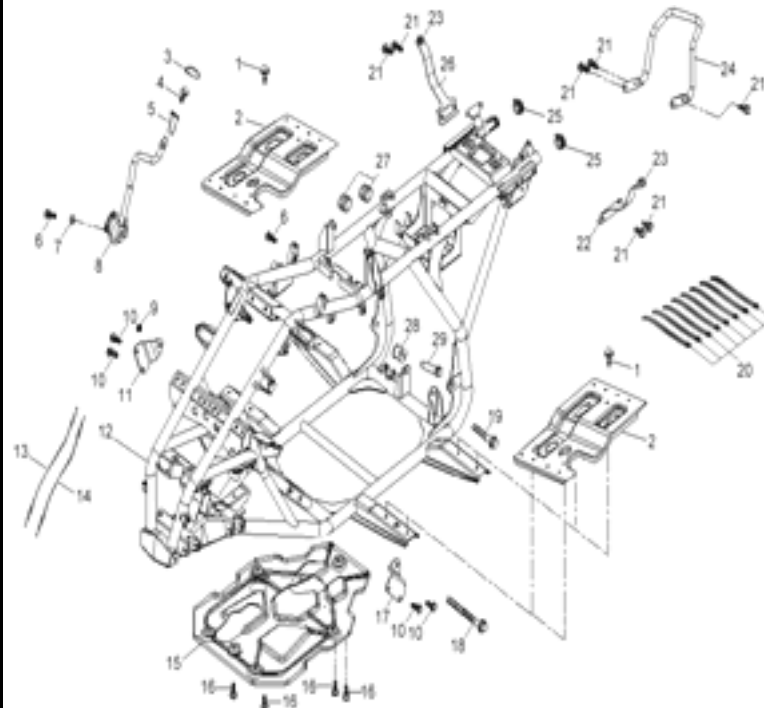
Item	Description	Part Number	Q.ty	Note
1	Asm., Cleaner, Air	17200214-000	1	Inc. 3~11 & 15~18
2	Bolt	92005-060168-00K	2	M6x6x1 + washer
3	Cover, Air Cleaner	17207207-000	1	
4	Gasket	3371639A-000	1	
5	Clip	1720839A-000	4	
6	Clip	94510-15000	3	
7	Tube, Breather	17381208-000	1	
8	Clip	94510-14018	1	
9	Tube, Breather	17381207-000	1	
10	Clamp	89669202-000	1	
11	Clamp	89669203-000	1	
12	Clamp	89669212-000	2	
13	Boot, Duct	17269203-000	2	
14	Duct, Inlet	17255211-000	1	
15	Hose, Drain	94414-01613-060	1	
16	Clamp	94515-15010	1	
17	Box, Air Cleaner	17203210-000	1	
18	Filter, Air Cleaner	17205201-000	1	
19	Decal, Insulation	87011218-000	1	
20	Decal, Insulation	87011219-000	1	
21	Bolt	92003-060168-00K	2	M6x6x1 + washer
22	Duct Outlet	17259202-000	1	
23	Bracket, Inlet Duct	17254201-000	1	

**D-16: EXHAUST PIPE**



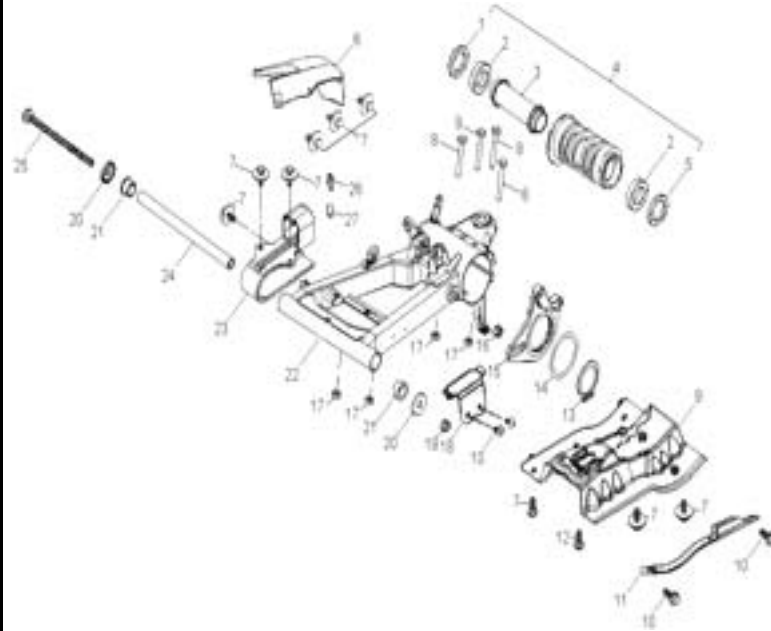
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-050108-00K	10	M5x10x0.8
2	Washer, Star	94103-0600000-00C	10	M6x1
3	Shield, Silencer	18315220-000	1	
4	Bolt	92001-080208-0KL	1	M8x20x1.25 + washer
5	Pipe, Silencer	18298219-000	1	
6	Bolt	96000-080128-0KL	1	M8x12x1.25
7	Gasket	16101203-000	1	
8	Bolt	96000-080258-00K	2	M8x1.25*25
9	Pipe, Exhaust, Front	18299216-000	1	
10	Muffler Protector (in)	18314204-000	1	
11	Nut	94050-08000-00C	2	M8x1.25
12	Gasket	18291204-000	1	
13	Shield, Head Pipe	1831555E-000	1	
14	Shield, Silencer	18315217-000	1	

**D-17: FRAME BODY**



Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-0KL	2	M6x12x1
2	Bracket, Footwell, R	5110555E-000	2	
3	Cover	21327201-000	1	
4	Bolt	96000-060128-10K	2	M6x12x1
5	Knob, Trans. Lever	21328201-000	1	
6	Bolt	96000-080128-00K	2	M8x12x1.25
7	Washer	94101-0822020-00C	1	8x22x2
8	Lever, Shift	21319222-000	1	
9	Nut	90355-10000-0UB	1	M10x1.25
10	Bolt	96000-080168-0KL	4	M8x16x1.25
11	Mounting, Engine, R	50908201-000	1	
12	Asm., Frame	50100283-067	1	
13	Cable, Shift	21335202-000	1	
14	Cable, Shift	21335203-000	1	
15	Shield, Chassis	50106203-000	1	
16	Bolt	92005-060168-00K	4	M6x6x1 + washer
17	Mounting, Engine, L	50902201-000	1	
18	Bolt	96000-102008-00B	1	M10x200x1.25
19	Bolt	96000-101308-00B	1	M10x130x1.25
20	Strap	89569131-000	8	
21	Bolt	92001-080168-00K	7	M8x16x1.25
22	Bracket, LH	50142201-000	1	
23	Rubber	50816153-000	2	
24	Sissy Bar	50105210-385	1	
25	Cap, Rubber	19611202-000	2	
26	Bracket, LH	50141201-000	1	
27	Grommet, Seat	7722539A-000	2	
28	Chain Guider	40525204-000	1	
29	Bolt	90108-120398-00K	1	M12x39x1.25

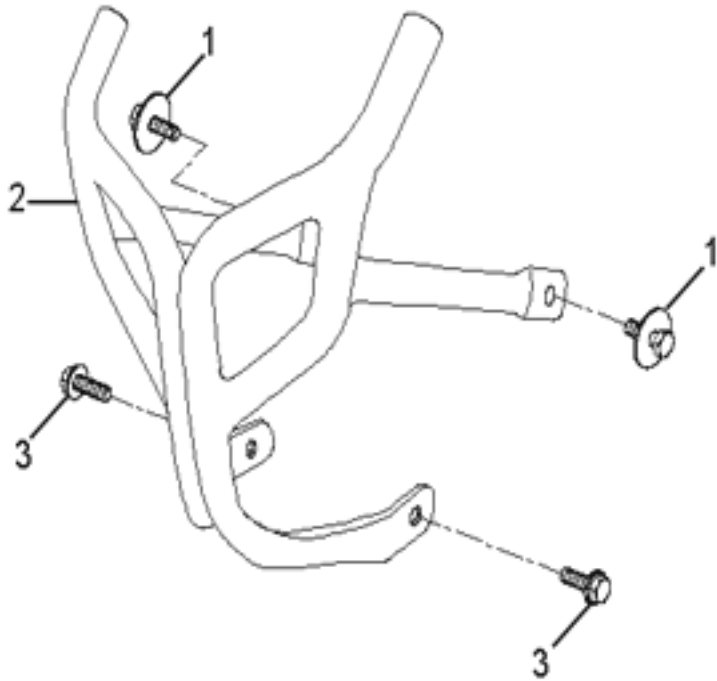
**D-18: REAR SWIM ARM ASSEMBLY**



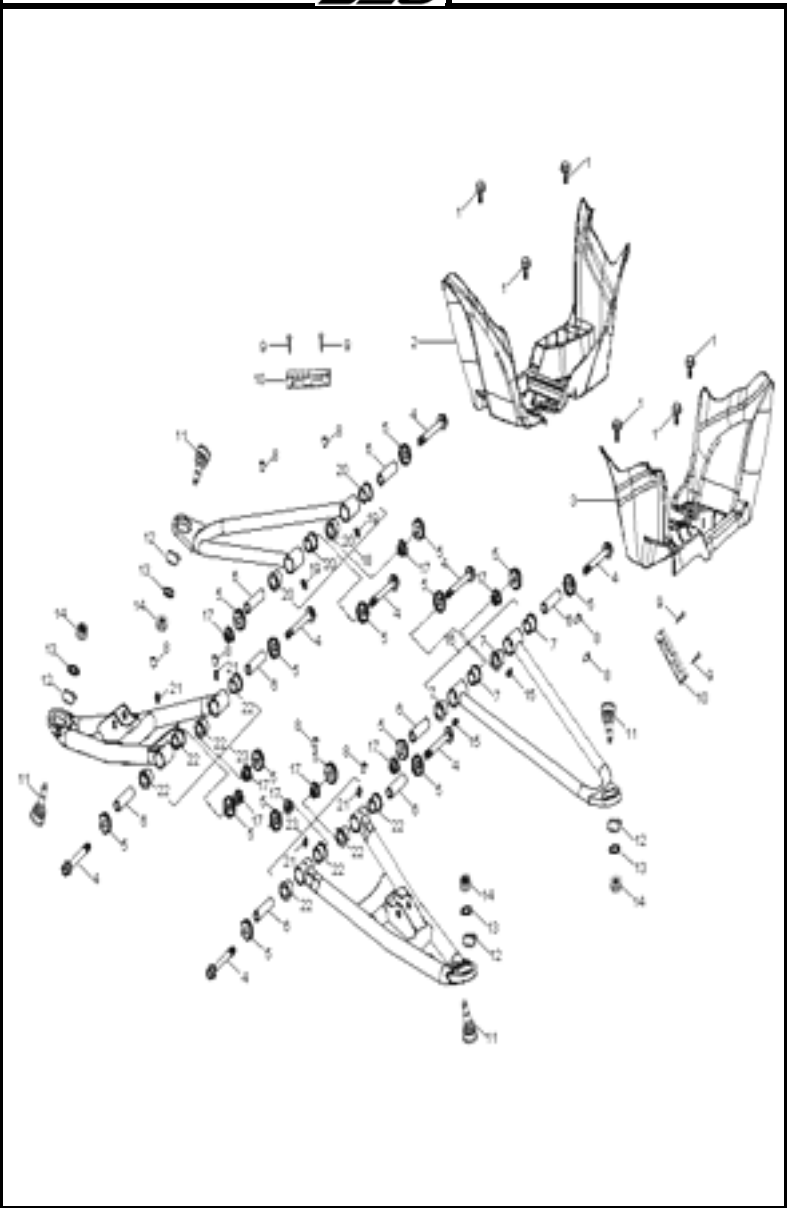
Item	Description	Part Number	Q.ty	Note
1	Seal, Oil	96500-426208A727	1	42x62x0.8
2	Bearing, Ball	96100-60070-ZZ000	2	
3	Tube, Spacer	42810221-000	1	
4	Asm., Housing	42803217-000	1	Inc. 1-5
5	Seal, Oil	96500-446208A727	1	44x62x0.8
6	Protector, Chain	40521206-000	1	
7	Bolt	96007-060168-00K	9	M6x6x1 + washer
8	Bolt	96000-100658-0KL	4	M1x65x1.25
9	Cover, Sprocket	40520207-000	1	
10	Screw	93903-1050128-00K	4	M5x12
11	Chain Guider	40525202-000	1	
12	Bolt	96007-060188-00K	1	M6x18x1 + washer
13	Clip, Cir	94511-7500S	1	
14	O-Ring	93210-07531	1	75x3.1
15	Mount, Caliper	43510203-000	1	
16	Shaft, Caliper Brac	43512201-000	1	
17	Nut	90350-10000-0UC	4	M10x1.25
18	Retainer, Brake Lin	53005301-000	1	
19	Nut	90350-14000-0UC	1	M14x1.5
20	Cap, Dustproof	52424202-000	2	
21	Seat, Grease Conta	52524201-000	2	
22	Arm, Swing	52410220-385	1	
23	Chain Guider	40525203-000	1	
24	Tube, Spacer	52420201-000	1	
25	Bolt	96000-143508-00C	1	M14x350x1.5
26	Valve, Grease	51300131-000	1	
27	Cap, Valve, Grease	51301131-000	1	

**D-19: BUMPER**

Item	Description	Part Number	Q.ty	Note
1	Bolt	92001-080128-00K	2	M8x12x1.25 + washer
2	Bracket, Bumper	50450227-385	1	
3	Bolt	92005-060148-00K	2	M6x14x1 + washer



**D-20: SWING ARM & FOOTREST**



Item	Description	Part Number	Q.ty	Note
1	Bolt	96007-060168-00K	6	M6x6x1 + washer
2	Footwell, RH	64300218-000	1	
3	Footwell, LH	64310218-000	1	
4	Bolt	96000-100658-0KL	8	M1x65x1.25
5	Cap, Rubber	52426156-000	16	
6	Spacer	53140201-000	8	
7	Bushing	53135202-000	4	
8	Cap, Valve, Grease	51301131-000	8	
9	Screw	93903-1050128-00K	4	M5x12
10	Retainer, Brake Lin	53005203-000	2	
11	Ball Joint	52451204-000	4	
12	Clip, Cir	94511-3113S	4	
13	Washer	94101-1225020-00C	4	12.1x25x2
14	Nut, Lock	90351-12000-00C	4	M12x1.25
15	Valve, Grease	51300131-000	2	
16	A-Arm, Upper, LH	53132204-385	1	
17	Nut	94050-10000-00C	8	M10x1.25
18	A-Arm, Upper, RH	53032204-385	1	
19	Valve, Grease	51300131-000	2	
20	Bushing	53135202-000	4	
21	Valve, Grease	51300131-000	4	
22	Bushing	53135202-000	8	
23	A-arm, Lower	53050204-385	2	

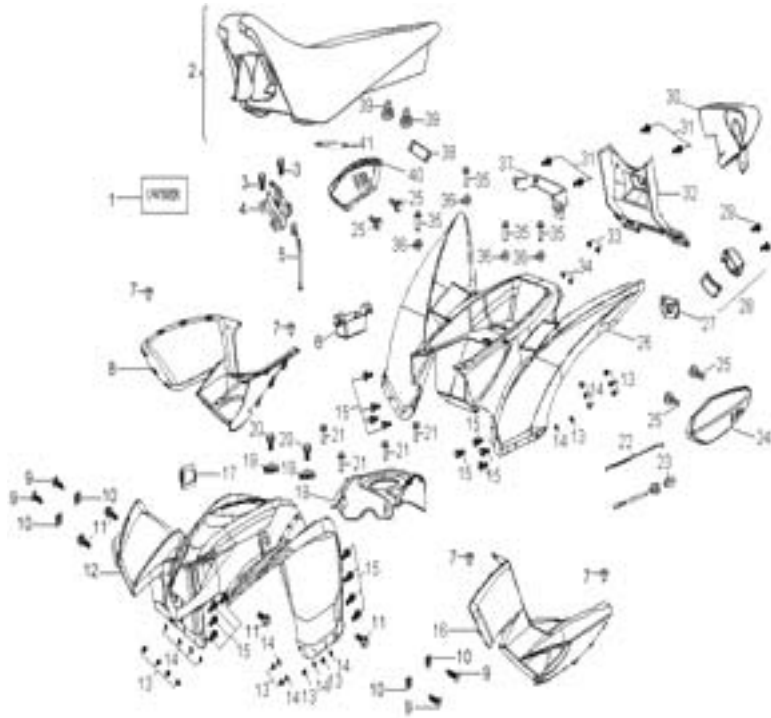
**D-21: CAB & SEAT**



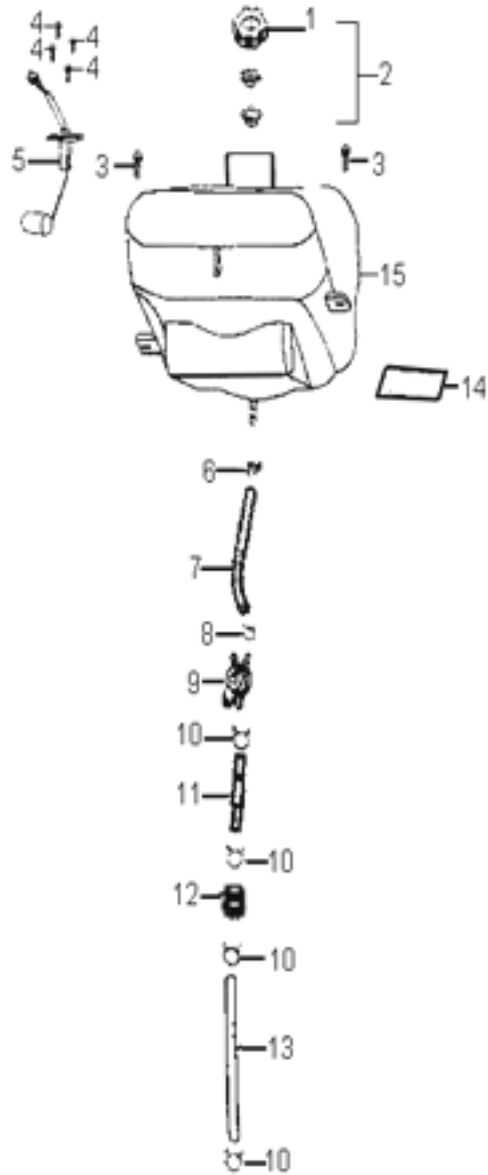
Item	Description	Part Number	Q.ty	Note
1	Manual, Owner's	88510229-000	1	
2	Seat	77200258-000	1	
3	Bolt	96000-060148-10K	2	M6x14x1
4	Lock, Seat	77231180-000	1	
5	Cable, Lock	77232205-000	1	
6	Tool Box	32111201-000	1	
7	Rivet, Plastic	61120153-000	4	
8	Panel, Side, RH	83500206-000	1	
9	Screw	93903-2040128-00K	4	M4x12
10	U-Nut	90345-04000-02T	4	M4x0.6
11	Bolt	92003-060168-00K	4	M6x6x1 + washer
12	Cab, Front	61100218-116	1	Black
12	Cab, Front	61100218-133	1	White
13	Nut	90350-05000-00K	16	M5x0.8
14	Washer	94101-0514010-00K	16	5.1x14x1
15	Bolt	93100-050168-00K	16	M5x16x0.8
16	Panel, Side, LH	83600203-000	1	
17	Boot, Shift, Rubber	21322203-000	1	
18	Cover, Fuel Tank	17555201-000	1	
19	U-Nut	90344-06000-00C	2	
20	Bolt	93800-060148-00K	2	M6x1x14 + washer
21	Screw	93903-1040128-00K	4	M4x12
22	Asm., Power Supp	33713201-000	1	Inc. 23
23	Bulb, License Light	33709131-000	1	
24	Veneer, RH	18316201-000	1	
25	Screw	93903-1050128-00K	4	M5x12
26	Cab, Rear	61000223-116	1	Black
26	Cab, Rear	61000223-133	1	White
27	Rubber	33707131-000	1	
28	Cover, License Light	33710131-000	1	
29	Bolt	93500-040408-00K	2	M4x40x0.6
30	Shield, Exhaust Ass	18310202-000	1	
31	Bolt	96007-060168-00K	4	M6x6x1 + washer
32	License Plate	33708203-000	1	
33	Washer	94101-0412010-00K	2	4x12x1
34	Nut	90350-04000-00K	2	M4x0.6
35	Bolt	96000-060168-00K	4	M6x6x1
36	Washer	94150-0717075-00K	4	6.5x17.5x7.5
37	Bracket, License Pl	33717202-000	1	
38	Strap, Battery	89750202-000	1	

**D-21: CAB & SEAT**

Item	Description	Part Number	Q.ty	Note
39	Rubber, Seat	77220180-000	2	
40	Veneer, RH	18319201-000	1	
41	O-Ring	93213-04740	1	47x4



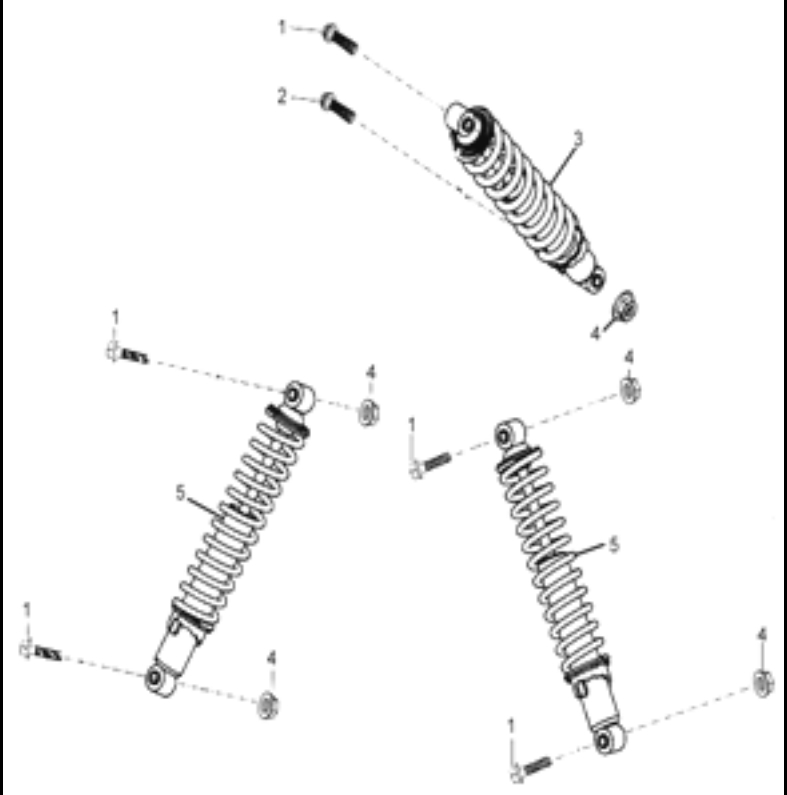
**D-22: FUEL TANK**



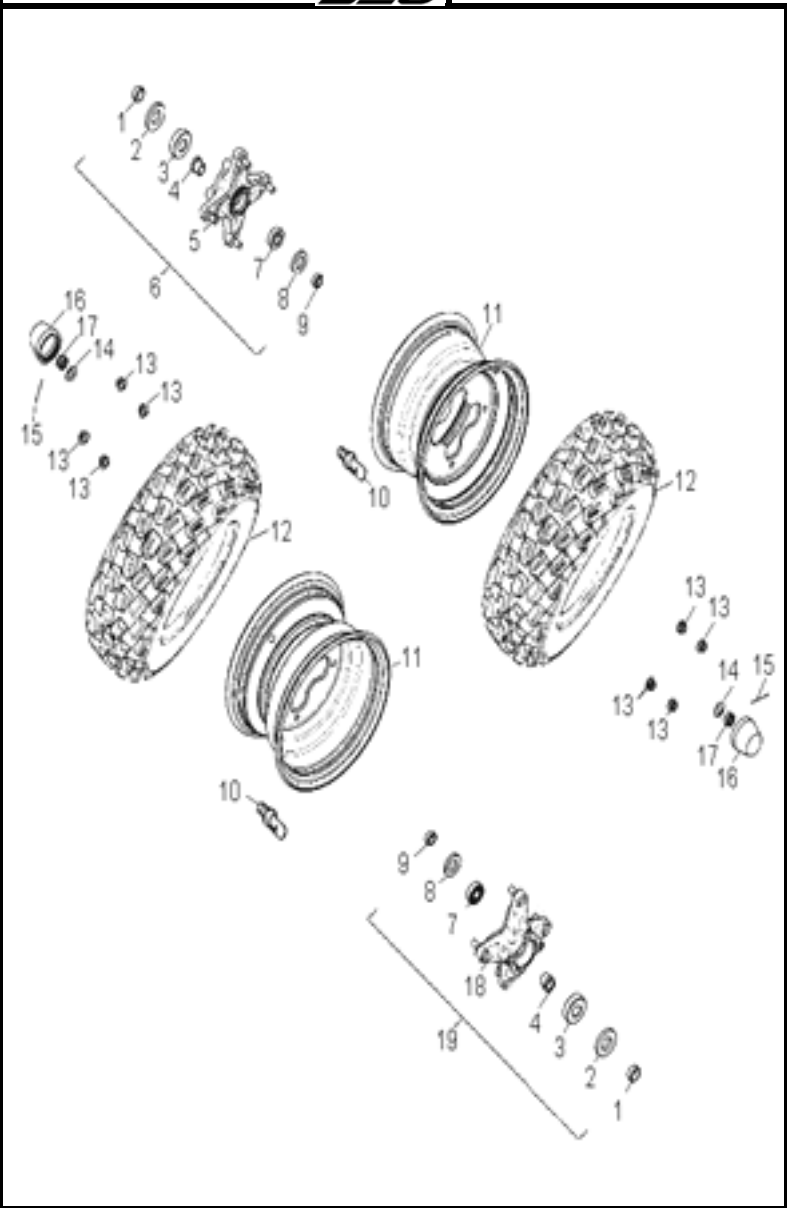
Item	Description	Part Number	Q.ty	Note
1	Cap, Fuel	17623203-000	1	
2	Asm., Cap, Fuel Ta	17620202-000	1	Inc. 1
3	Bolt	92005-060168-00K	2	M6x6x1 + washer
4	Bolt	93100-050168-00K	4	M5x16x0.8
5	Sensor, Fuel	37800202-000	1	
6	Clamp	94510-12000	1	
7	fuel hose	94401-05009-205	1	
8	Clamp	94510-08000	1	
9	Valve, Fuel	17950111-000	1	
10	Clamp	94510-08000	4	
11	fuel hose	94401-05009-146	1	
12	Filter, Fuel	17952111-000	1	
13	fuel hose	94401-05009-205	1	
14	Decal, Insulation	87011201-000	1	
15	Asm., Tank, Fuel	17500206-000	1	

**D-23: SUSPENSION**

Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-100508-0KL	5	M10x50x1.25
2	Bolt	96000-100608-0KL	1	M10x60x1.25
3	Asm., Suspension,	52400229-038	1	
4	Nut	94050-10000-00C	5	M10x1.25
5	Asm., Suspension,	51100222-038	2	

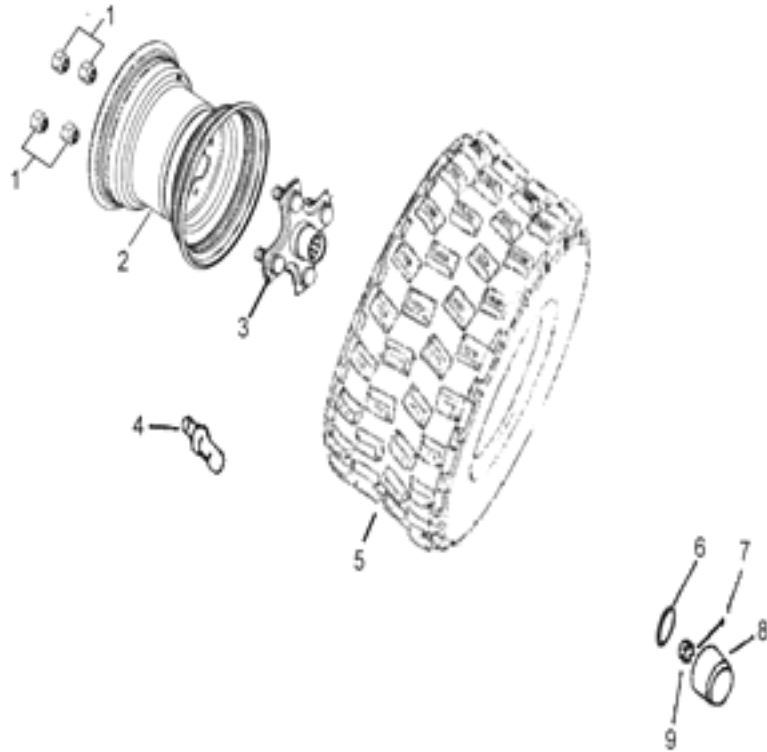


**D-24: FRONT WHEEL**



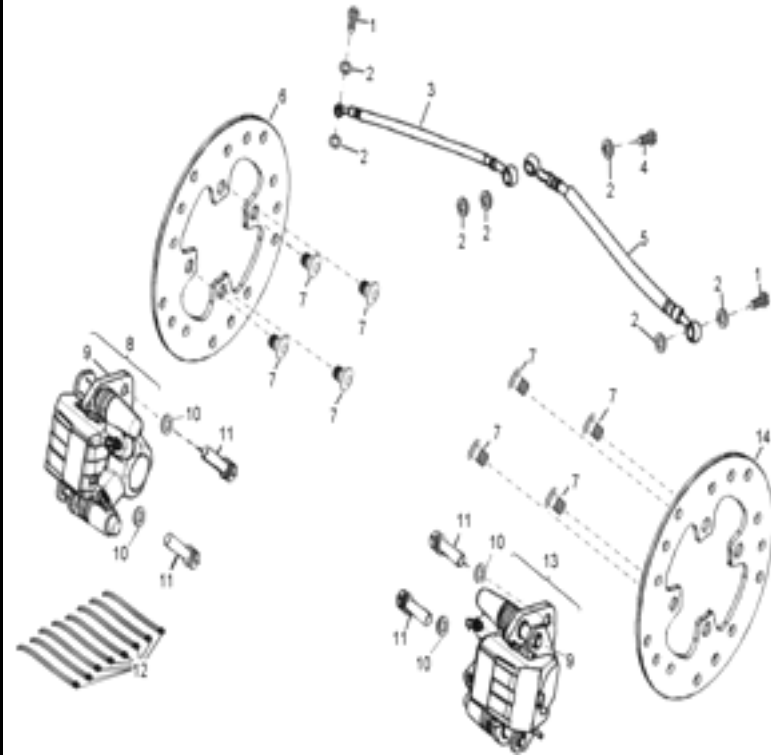
Item	Description	Part Number	Q.ty	Note
1	Spacer	4431139A-000	2	
2	Seal, Oil	96500-25470700000	2	25x47x0.7
3	Bearing, Ball	96100-62040-Z0000	2	
4	Spacer	4431539A-000	2	
5	Stud	42712201-000	8	
6	Asm., Hub, RH	42721201-000	1	Inc. 1~5 & 7~9
7	Bearing, Ball	96100-62020-Z0000	2	
8	Seal, Oil	96500-223806A727	2	22x38x6
9	Spacer	4431239A-000	2	
10	Valve, Rim	42616131-000	2	
11	Rim	4270155E-385	2	
12	Tire	42711231-000	2	21x7-10 DI2017
13	Nut	90355-10000-0UB	8	M10x1.25
14	Washer	94121-1426016-000	2	14x26x1.6
15	Pin, Cotter	94201-32320	2	
16	Cap, Hub	4273039A-000	2	
17	Nut, Insert Lock	90353-14015-00C	2	
18	Hub, Wheel, Front	42010204-000	1	
19	Asm., Hub, LH	42710201-000	1	Inc. 1~4 & 7~9 & 18

**D-25: REAR WHEEL**



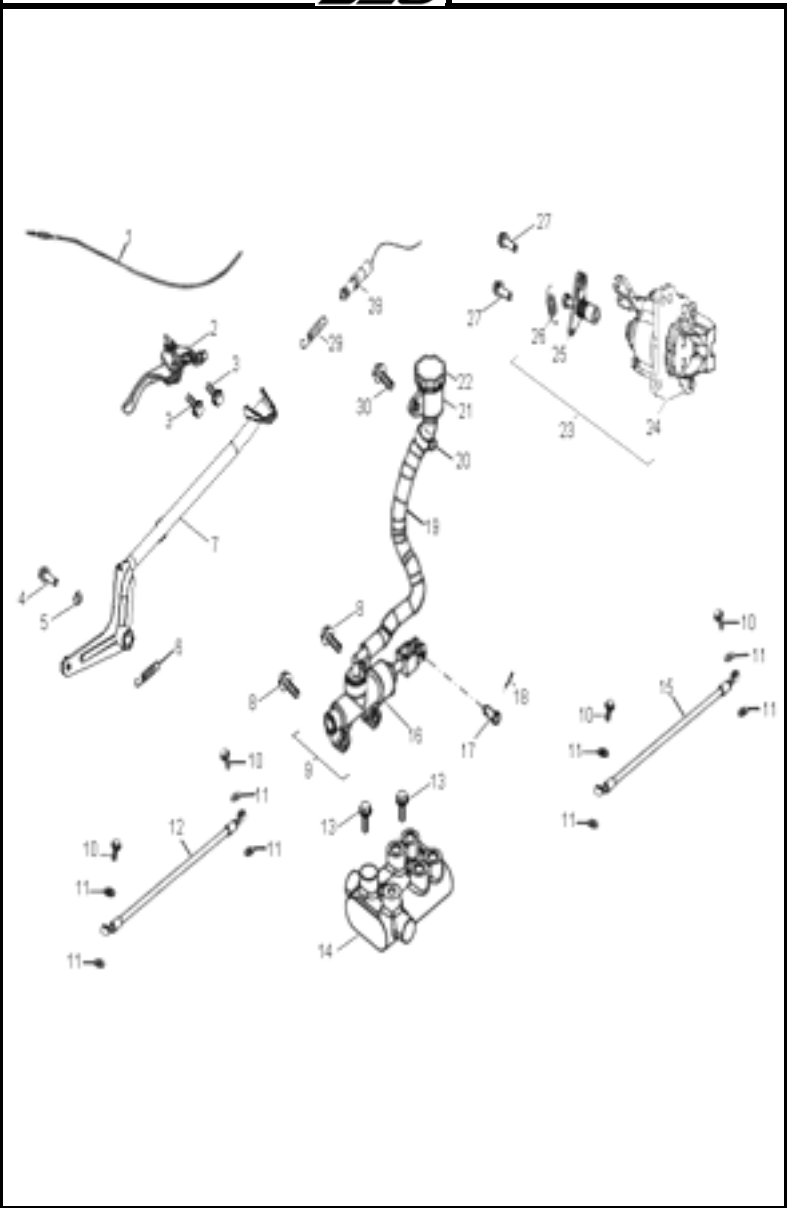
Item	Description	Part Number	Q.ty	Note
1	Nut	90355-10000-0UB	8	M10x1.25
2	Rim, Rear	4280139A-385	2	
3	Hub, Wheel, RH	4202039A-000	2	
4	Valve, Rim	42616131-000	2	
5	Tire	42811231-000	2	20x10-9 DI2016
6	Washer	94121-1835200-000	2	18x35x2
7	Pin, Cotter	94201-32320	2	
8	Cap, Hub	4273039A-000	2	
9	Nut	90352-18000-00C	2	

**D-26: FRONT BRAKE**



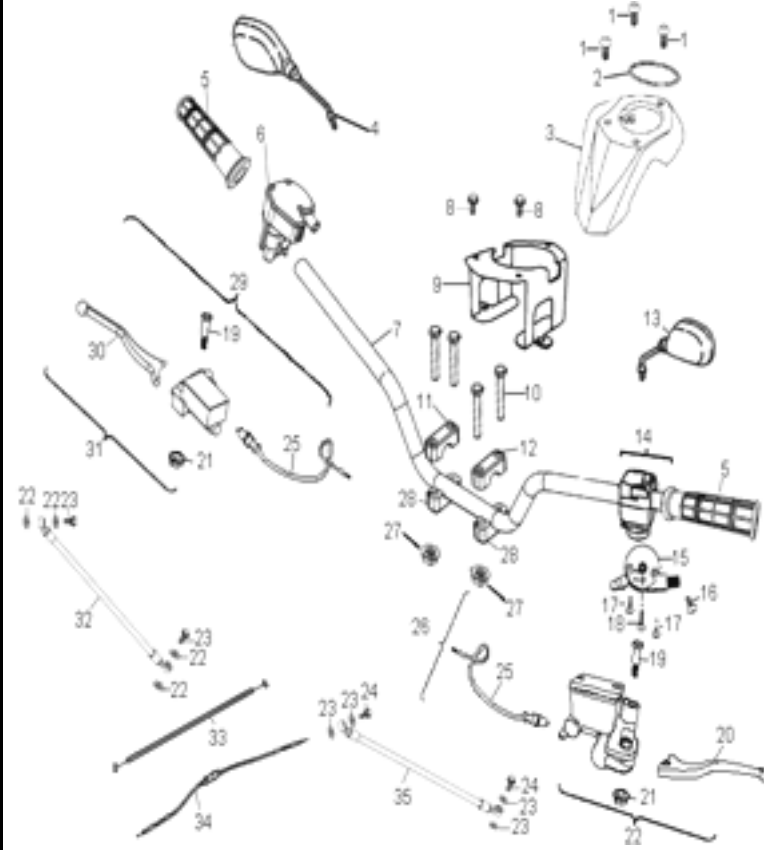
Item	Description	Part Number	Q.ty	Note
1	Bolt, Banjo	45456111-000	2	
2	Washer	94101-1015012-U0E	7	10.1x15x1.2
3	Hose, Brake	45447228-000	1	
4	Bolt, Banjo	45456202-000	1	
5	Hose, Brake	45447229-000	1	
6	Disc, Brake, RH	4502339A-000	1	
7	Bolt	45016131-00K	8	
8	Asm., Caliper, RH	4500239A-000	1	Inc. 9
9	Pads, Caliper, Fron	43121201-000	2	
10	Washer	94101-0816020-00C	4	8x16x2
11	Screw	96002-080308-00K	4	M8x30x1.25
12	Strap	89569131-000	6	
13	Asm., Caliper, LH	4500139A-000	1	Inc. 9
14	Disc, Brake, LH	4502239A-000	1	

**D-27: REAR BRAKE**



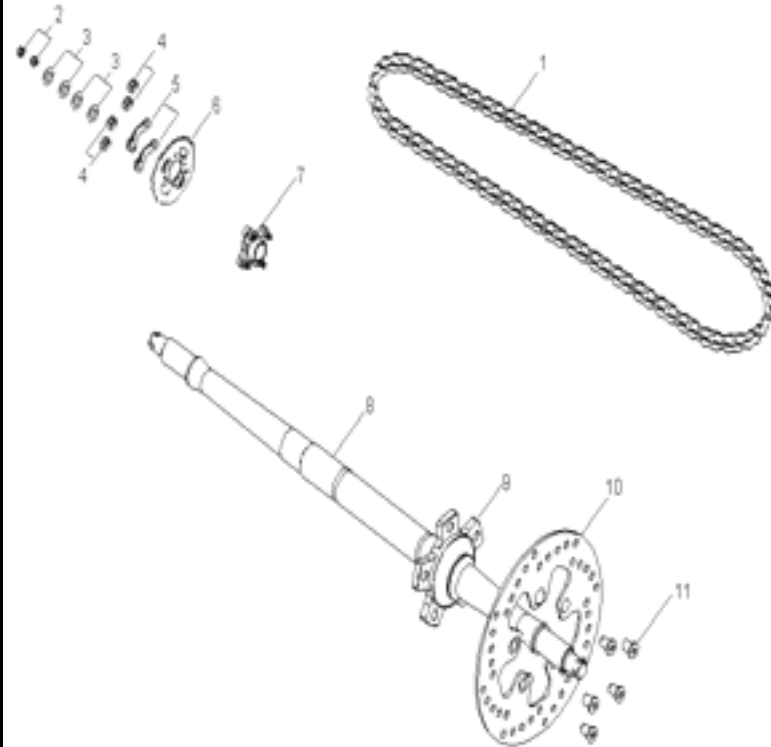
Item	Description	Part Number	Q.ty	Note
1	Cable, Parking Brake	38706206-000	1	
2	Lever, Parking Brake	3871055E-000	1	
3	Bolt	91003-060208-00K	2	M6x20x1.0
4	Bolt	96000-080168-0KL	1	M8x16x1.25
5	Washer	94101-0822020-00C	1	8x22x2
6	Spring	43421206-000	1	
7	Pedal Brake	43456214-000	1	
8	Bolt	92001-080258-0KL	2	M8x25x1.25
9	Asm., Master Cylinder	4350055E-000	1	Incl. 19-22, 16
10	Bolt, Banjo	45456111-000	4	
11	Washer	94101-1015012-U0E	8	10.1x15x1.2
12	Hose, Brake	45447230-000	1	
13	Bolt	91000-080408-00C	2	M8x40x1.25
14	Brake Shunt	45470201-000	1	
15	Hose, Brake	45447231-000	1	
16	Master Cylinder	4350155E-000	1	
17	Pin	94302-07018	1	
18	Pin	43480201-000	1	
19	Hose, Brake	45447210-000	1	
20	Clamp	94515-12008	2	12x8
21	Valve, Fuel	17950201-000	1	
22	Cap, Oil Tank	43016201-000	1	
23	Asm., Caliper, Rear	45000211-000	1	Incl. 24
24	Shoe, brake, Rear	43120211-000	1	
25	Bolt	96000-060128-0KL	1	M6x12x1.0
26	Spring, Foodpad	43422202-000	1	
27	Switch, Brake	34916201-000	1	
28	Bolt	96000-100258-0KL	2	M10x25x1.25

**D-28: HANDLEBAR**



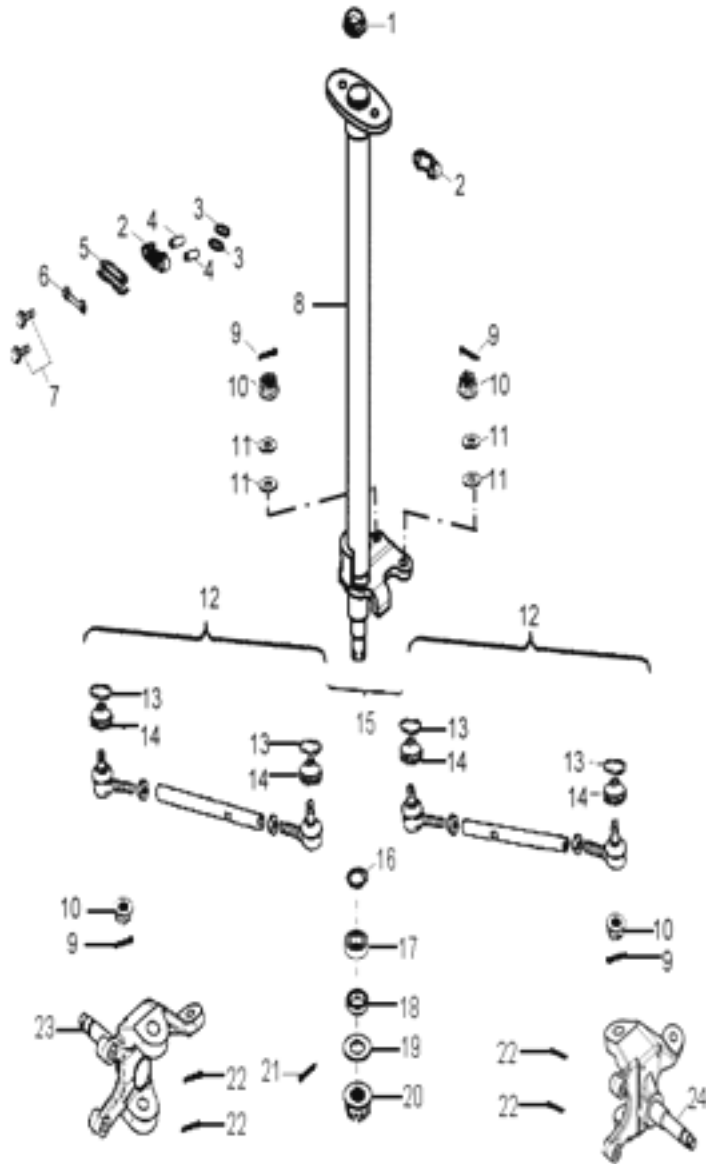
Item	Description	Part Number	Q.ty	Note
1	Bolt	93100-050128-00K	3	M5x12x0.8
2	Rubber, Seat	64320201-000	1	
3	Pod, Handlebar	64211210-070	1	
4	Mirror, RH	88110204-000	1	
5	Grip, Handlebar	53167201-000	2	
6	Control, Throttle	53900201-000	1	
7	Handlebar	53100218-385	1	
8	Bolt	96000-060128-10K	2	M6x12x1
9	Bracket, Pod	53310221-000	1	
10	Bolt	91000-080258-00K	4	M8x25x1.25
11	Clamp, Upper, RH	53220204-000	1	
12	Clamp, Upper, LH	53210204-000	1	
13	Mirror, LH	88120201-001	1	
14	Asm., Switch, LH	35151227-001	1	Inc. 15-18
15	Manual Choke	35160201-000	1	
16	Bolt	93500-030068-00C	1	M3x6x0.6
17	Screw	93100-030048-00B	2	M3x4x0.6
18	Bolt	93500-060088-00K	1	M6x1*8
19	Bolt	89220202-000	2	
20	Lever, Brake, LH	53178206-000	1	
21	Nut	94073-06006-00K	2	
22	Asm., Lever, LH	53163206-000	1	Inc. 19-21
23	Washer	94101-1015012-U0E	8	10.1x15x1.2
24	Bolt, Banjo	45456111-000	4	
25	Sensor, Taillight	35345201-000	2	
26	Asm., Lever LH	53171219-000	1	Inc. 19-22 & 25
27	Nut	90350-10000-00C	2	M10x1.25
28	Clamp, Lower	53200204-000	2	
29	Asm., Master Cylin	53172215-000	1	nc. 19, 21, 25, 30, 3
30	Lever, Brake, RH	53175205-000	1	
31	Asm., Lever, RH	53164205-000	1	Inc. 19, 21, 30
32	Hose, Brake	45447233-000	1	
33	Choke, Cable, Man	5392255E-000	1	
34	Cable, Throttle	53910214-000	1	
35	Hose, Brake	45447232-000	1	

**D-29: REAR WHEEL AXLE**



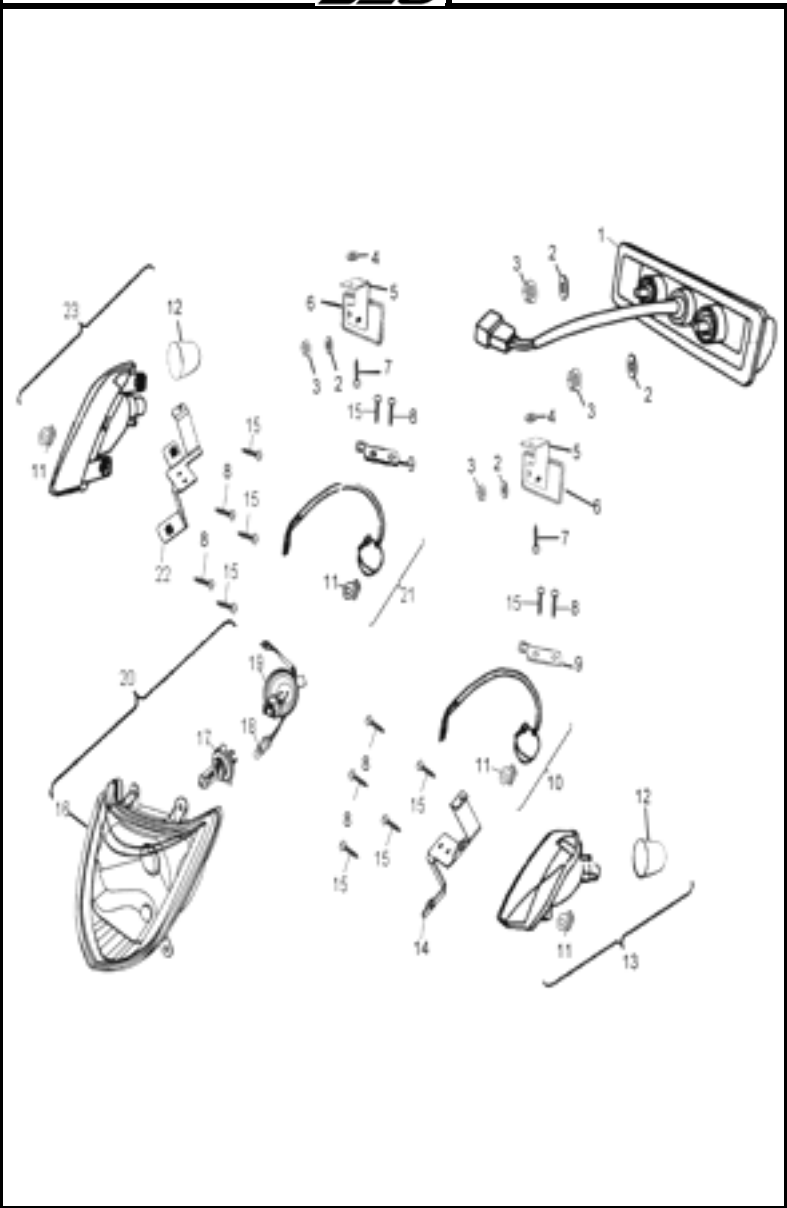
Item	Description	Part Number	Q.ty	Note
1	Asm., Drive Chain	40530216-000	1	520
2	Nut	94001-33000-00K	2	
3	Washer	94121-3345012-000	4	33x45x1.2
4	Nut	94002-10000-00C	4	M10x1.25
5	Washer, Sprocket	41202156-000	2	
6	Sprocket, Drive (36	41201205-000	1	36T
7	Hub, Sprocket	41210156-000	1	
8	Axle	42000217-000	1	
9	Hub, Disc	43490206-000	1	
10	Disc, Brake	43511202-000	1	
11	Bolt	45016131-00K	5	

**D-30: STEERING**



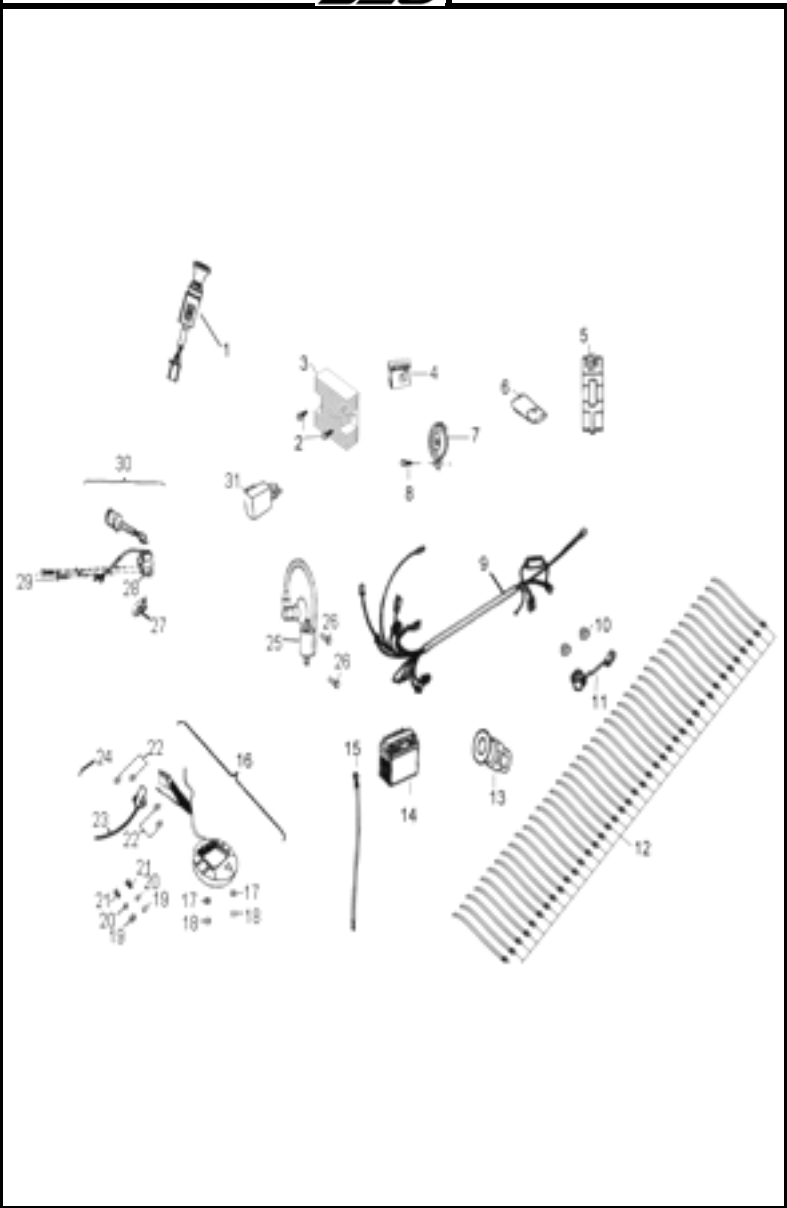
Item	Description	Part Number	Q.ty	Note
1	Cap, Rubber	19611202-000	1	
2	Clamp, steering	53500156-000	2	
3	Sleeve, Steering Sh	51220156-000	2	
4	Spacer	51317156-000	2	
5	Bracket, Wire Colle	51318156-000	1	
6	Washer, Lock	51319156-000	1	
7	Bolt	92000-080608-00B	2	M8x60x1.25
8	Shaft, Steering	51112222-385	1	
9	Pin, Cotter	94201-25190	4	
10	Nut	90352-10000-00C	4	M10x1.25
11	Washer	94101-1022020-00C	4	10.1x22x2
12	Asm., Tie Rod	53410215-000	2	Inc. 13 & 14
13	Spring	94514-09255	4	
14	Boot	16129201-000	4	
15	Shaft, Steering	51107222-385	1	
16	Clip, Cir	94512-4200R	1	
17	Bearing, Ball	96100-6004-LLUC3	1	6004UC3/542
18	Spacer	44311201-000	1	
19	Washer	94121-1835200-000	1	18x35x2
20	Nut	90352-18000-00C	1	
21	Pin, Cotter	94201-32320	1	
22	Pin, Cotter	94201-23250	4	
23	Asm., Knuckle, RH	51330210-000	1	
24	Asm., Knuckle, LH	51325209-000	1	

**D-31: LIGHTS**



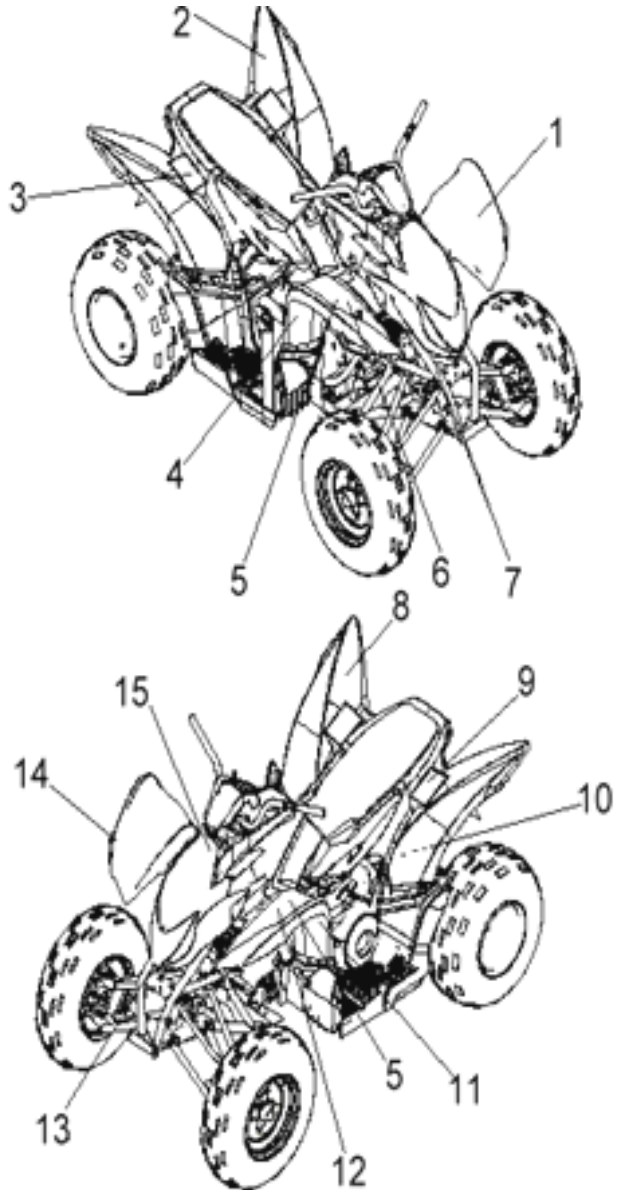
Item	Description	Part Number	Q.ty	Note
1	Asm., Taillight	33700202-000	1	
2	Washer	94101-0519010-00K	4	5.1x19x1
3	Nut	94050-05000-00C	4	M5x0.8
4	Washer	94101-0412010-00K	2	4x12x1
5	Bracket, Reflector	33408202-000	2	
6	Reflector	33741131-00A	2	
7	Screw, Tapping	93906-1040168-00K	2	
8	Bolt	93100-050128-00K	6	M5x12x0.8
9	Bracket, Signal, Re	33406201-000	2	
10	Asm., Signal, Rear,	33850202-000	1	Inc. 11
11	Housing, Headlight	33110205-000	1	
12	Boot	51200203-000	2	
13	Asm., Signal, Front	33450208-000	1	Inc. 11 & 12
14	Bracket, Signal, LH	33416204-000	1	
15	Screw, Tapping	93906-1040128-00K	8	
16	Bulb, Signal	33905202-000	4	10W
17	Bulb, Headlight	34901205-000	1	35W
18	Bulb, Parking	34909180-000	1	5W
19	Socket, Headlight	33111204-000	1	
20	Asm., Headlight	33100209-000	1	Inc. 16-19
21	Asm., Signal, Rear,	33800202-000	1	Inc. 11
22	Bracket, Signal, RH	33415204-000	1	
23	Asm., Signal, Front	33400208-000	1	Inc. 11 & 12

**D-32: ELECTRICAL PARTS**



Item	Description	Part Number	Q.ty	Note
1	Power Supporter	38130179-000	1	
2	Bolt	96000-060128-10K	2	M6x12x1
3	Rectifier/ Regulator	31600209-000	1	
4	Wire, Fuse Box	32109201-000	1	
5	Asm., CDI Unit	30410222-000	1	
6	Pouch, Tool	89120205-000	1	
7	Horn	38110204-000	1	
8	Bolt	96000-080128-0KL	1	M8x12x1.25
9	Harness, Main Wire	32100247-000	1	
10	Nut	94050-06000-00K	2	M6x1
11	Starter Relay	38501119-000	1	
12	Strap	89569131-000	39	
13	Relay, Signal	38302202-000	1	
14	Battery	3150039A-000	1	GTX12-BS
15	Asm., Battery Cabl	32001204-000	1	
16	Asm., Speedomete	37205209-000	1	Inc. 17-24
17	Washer	94101-0613010-00K	2	6x13x1
18	Nut	94001-04000-00K	2	M4x0.6
19	Nut	94001-06000-00C	2	M6x1
20	Washer	94111-0412010-00K	2	4x12x1
21	Bolt	93100-040128-00K	2	M4x12
22	Washer	94101-0412010-00K	4	4x12x1
23	Sensor, Speedomet	37206201-000	1	
24	Magnet, Speedome	37203202-000	1	
25	Asm., Ignition Coil	30510207-000	1	
26	Bolt	96000-060208-10K	2	M6x20x1
27	Clip, Main Switch	35101131-000	1	
28	Lock, Steering	35106208-000	1	
29	Bolt	93100-050128-00K	2	M5x12x0.8
30	Asm., Main Switch	35100238-000	1	Inc. 27-29
31	Relay, Parking	38701202-000	1	

**D-33: DECAL**



Item	Description	Part Number	Q.ty	Note
1	Decal, Front Fende	87719208-116	1	Black
1	Decal, Front Fende	87719208-133	1	White
2	Decal, Rear Fender	87748237-116	1	Black
2	Decal, Rear Fender	87748237-133	1	White
3	Decal, Waring, Y-1	87851173-000	1	
4	Decal, General War	87852159-000	1	
5	Decal, 320	87715229-000	1	
6	Decal, Tank, RH	87720233-116	1	Black
6	Decal, Tank, RH	87720233-133	1	White
7	Decal, Fragile, Frar	87871204-000	1	
8	Decal, Rear Fender	87747237-116	1	Black
8	Decal, Rear Fender	87747237-133	1	White
9	Decal, Waring, Rev	87854202-000	1	
10	Decal, Waring, Cha	87858156-000	1	
11	Decal, Drain Bolt	87843201-000	1	
12	Decal, Tank, LH	87721233-116	1	Black
12	Decal, Tank, LH	87721233-133	1	White
13	Decal, Front (Down	87703204-116	1	Black
13	Decal, Front (Up)	87703204-133	1	White
14	Decal, Front Fende	87718208-116	1	Black
15	Decal, Front Fende	87718208-133	1	White
15	Decal, Headlight	87702204-000	1	

## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1110150A-000	Crankcase, RH	1	9	3	1455050A-000	Guide, Cam Chain,	1	13	13
1115050A-000	Spacer, Collar	1	9	15	1471150A-000	Valve, Intake	1	7	22
1115150A-000	Spacer, Collar, Rea	1	9	16	1472150A-000	Valve, Exhaust	1	7	21
1119150A-001	Gasket	1	9	7	1475150A-000	Spring, Valve, Oute	2	7	8
1120150A-000	Crankcase, LH	1	9	13	1476150A-000	Spring, Valve, Inne	2	7	9
1133050A-000	Cover, Crankcase,	1	12	9	14771119-000	Retainer, Valve, Sp	2	7	7
1133350S-000	Retainer, Sight Glas	1	12	2	14775119-000	Seat, Valve, Spring	2	7	12
11334119-000	Plug, Drain, Oil	1	9	11	14781119-000	Clip, Retainer	4	7	10
1134150A-000	Cover, Clutch	1	11	5	1500050A-000	Asm., Oil Pump	1	16	6
1134750A-000	Tablet, Logo	1	11	11	1514150A-000	Chain, Oil Pump	1	16	9
1135050A-000	Recoil, Starter	1	11	14	1515050A-000	Sprocket, Oil Pump	1	16	7
1135550A-000	Derby Cover	1	11	3	15421119-000	Screen	1	9	8
1135950A-001	Gasket	1	11	4	15426119-000	Spring, Screen	1	9	9
1139350A-001	Gasket, Crankcase	1	12	11	1544139A-000	Tube, Oil, Cranksha	1	8	6
1210055S-000	Cylinder	1	7	27	1544739A-000	Spring, Oil	1	8	5
1219150A-001	Gasket, Cylinder	1	7	28	15650111-001	Plug, Oil	1	10	8
1220150A-000	Head, Cylinder	1	7	24	1571150A-000	Cover, Oil Pump	1	16	10
12209119-000	Seal, Valve	2	7	11	1610055A-000	Asm., Carburetor	1	19	1
1221150A-000	Bracket, Cam Shaf	1	13	7	16101203-000	Gasket	1	23	7
1225050A-000	Gasket Set	1	7	26	1610239A-000	Spring	1	19	28
1230250A-000	Breather, Crankcas	1	7	4	1610355E-000	Throttle, Valve	1	19	25
1230350A-000	Gasket	1	7	3	1610439A-000	Asm., Jet Needle	1	19	26
1230950A-000	Cover, Cylinder He	1	7	2	1610539A-000	Valve, Needle	1	19	10
1239150A-000	Gasket , Head Cov	1	7	6	1610639A-000	Seal, Float	1	19	20
1300055S-000	Asm., Crankshaft	1	8	2	1610739A-000	Float, Body	1	19	17
1301150A-000	Ring Set, Piston	1	8	11	16108209-000	Jet, Main	1	19	11
1310050A-000	Piston	1	8	9	1610939A-000	Drain Tube	1	19	16
1311150A-000	Pin, Piston	1	8	8	16110203-000	Jet, Pilot	1	19	19
1311550A-000	Clip, Piston Pin	2	8	7	1611439A-000	Asm., Screw	1	19	8
1342055S-000	Shaft, Balancer	1	8	1	1611539A-000	Screw	1	19	2
1440050B-000	Asm., Cam Shaft	1	13	10	1611739A-000	Valve, Float	1	19	18
1440155S-000	Chain, Cam	1	13	12	1611939A-000	Pin, Float	1	19	13
1443150A-000	Arm, Valve, Rocker	2	13	4	1612339A-000	Float	1	19	14
1445250A-000	Shaft, Intake, Rock	1	13	8	16126201-000	T-Joint	1	21	43
1445350A-000	Shaft, Exhaust, Ro	1	13	9	1612739A-000	Recoil, Choke	1	19	23
1445650A-000	Asm., Decomp. Re	1	13	3	16129201-000	Boot	4	38	14
1450055L-000	Guide, Cam Chain,	1	13	11	1613039A-000	Support, Cable	1	19	21
14521119-000	Tensioner	1	13	15	1613539A-000	Choke, Lever	1	19	22
14523119-001	Gasket, Tensioner	1	13	14	16137201-000	Fuel Retainer	1	19	12
1453550A-000	Pivot, Guide	1	13	19	1614039A-000	Asm., Cap	1	19	29



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1614539A-000	Clip, Needle	1	19	27	1900550A-000	Asm., Fan	1	20	17
1615039A-000	Needle, Jet	1	19	24	1901155C-000	Radiator	1	20	22
1615555E-000	Cover, Diaphragm	1	19	7	1901550A-000	Shroud, Fan	1	20	15
1615655E-000	Check Valve, Air	1	19	5	1910150A-000	Tank, Expansion	1	20	25
1710055L-000	Asm., Manifold, Int:	1	7	19	1910250A-000	Cap, Expansion Tar	1	20	27
17200214-000	Asm., Cleaner, Air	1	22	1	1911150A-000	Cap, Water	1	20	16
17203210-000	Box, Air Cleaner	1	22	17	19115203-000	Radiator Cover	1	20	23
17205201-000	Filter, Air Cleaner	1	22	18	19116201-000	Wind Panel, Radiat	1	20	28
17207207-000	Cover, Air Cleaner	1	22	3	19117201-000	Wind Panel, Radiat	1	20	32
1720839A-000	Clip	4	22	5	1921050A-000	Asm., Water Pump	1	18	18
17254201-000	Bracket, Inlet Duct	1	22	23	1921150A-000	Body, Water Pump	1	18	4
17255211-000	Duct, Inlet	1	22	14	1921550A-000	Impeller, Water Pur	1	18	11
17259202-000	Duct Outlet	1	22	22	1921750A-000	Seal, Mechanical	1	18	10
17269203-000	Boot, Duct	2	22	13	1922150A-000	Flange, Water Pum	1	18	14
1726950A-000	Boot, Duct	1	20	26	1922250A-000	Clamp	2	18	1
17381207-000	Tube, Breather, Ver	1	22	9			4	20	10
17381208-000	Tube, Breather, Ver	1	22	7	1922950A-000	Gasket	1	18	13
17500206-000	Asm., Tank, Fuel	1	30	15	1923150A-000	Shaft, Water Pump	1	18	7
17555201-000	Cover, Fuel Tank	1	28	18	1930050A-000	Bimetal, Thermosat	1	18	21
17620202-000	Asm., Cap, Fuel Ta	1	30	2	1931150A-000	Housing, Thermosa	1	18	24
17623203-000	Cap, Fuel	1	30	1	1931550A-000	Flange, Thermosati	1	18	20
17950111-000	Valve, Fuel	1	30	9	1931950A-000	Sensor, Thermosati	1	18	23
17950201-000	Valve, Fuel	1	35	21	1932550A-000	Switch, Thermosatic	1	20	18
17952111-000	Filter, Fuel	1	30	12	19501202-000	Hose, Outlet, Radi	1	20	12
18291204-000	Gasket	1	23	12	1950250A-000	Hose	1	18	2
18298219-000	Pipe, Silencer	1	23	5	19503202-000	Hose, Inlet, Radiat	1	20	11
18299216-000	Pipe, Exhaust, Fror	1	23	9	19505204-000	Hose, Bypass, The	1	20	36
18310202-000	Shield, Exhaust Ass	1	28	30	19506203-000	Hose, Inlet, Expans	1	20	21
18314204-000	Muffler Protector (ir	1	23	10	19611202-000	Cap, Rubber	2	24	25
18315217-000	Shield, Silencer	1	23	14			1	38	1
18315220-000	Shield, Silencer	1	23	3	2130155C-000	Cover, Transmissio	1	10	14
1831555E-000	Shield, Head Pipe	1	23	13	2131755C-000	Lev er, Shift	1	10	3
18316201-000	Veneer, RH	1	28	24	21319222-000	Lev er, Shift	1	24	8
18319201-000	Veneer, RH	1	28	40	21322203-000	Boot, Shift, Rubber	1	28	17
18640205-000	Tube, Dual- Intake	1	20	9	2132239A-000	Ball, Steel	1	10	18
1864639E-000	Gasket, Hose	1	20	8	21327201-000	Cover	1	24	3
18992201-000	Hose	1	20	38	21328201-000	Knob, Transmission	1	24	5
18995202-000	Asm.,Filter, Daul- I	1	20	1	21335202-000	Cable, Shift	1	24	13
1899850A-000	Bracket, Dual- Intal	1	20	5	21335203-000	Cable, Shift	1	24	14
1899955E-000	Valve, Dual-Intake	1	20	39	2134155C-000	Housing	1	10	32



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
2136150S-000	Cover, Shift	1	10	10	2344250A-000	Collar, Shaft	1	17	13
2136250S-001	Gasket, Inspection	1	10	11	2345050A-001	Asm., Gear, Spur	1	17	12
2139550A-001	Gasket, Transmissi	1	10	22	2346050A-000	Gear Set, Reverse	1	17	7
2200050A-000	Asm., Drive Clutch	1	15	1	23801156-001	Sprocket, Drive	1	10	27
2200150A-000	Asm., Driven Clutch	1	15	21	23811201-000	Bracket, Sprocket	1	10	28
2210050A-000	Clutch, Outer	1	15	2	2423150A-000	Fork, Shift	1	17	18
2210139A-000	Hold, Cam	1	15	3	2424150S-000	Shaft, Gear Shift	1	17	17
2210250A-000	Sheave, moveable	1	14	8	2425239A-000	Roller, Drum Sensc	1	17	25
2210350A-000	Asm., Sliding	1	14	2	2425339A-000	Spring, Drum Sensc	1	17	26
2210439A-000	Retainer, Ball	1	15	27	2430150S-000	Drum, Gear Shifter	1	17	24
2210539A-000	Nut, Driven	1	15	23	2430350S-001	Recoil, Shift	2	17	23
22106203-000	Bushing, Sheave	1	14	7	2430539A-000	Bolt	1	10	21
2210650A-000	Bushing, Sheave	1	11	12	2430655E-000	Spring, Detent	1	10	19
2210750A-000	Ratchet, Recoil	1	11	13	2430850S-000	Shaft, Shift Drum	1	17	28
2210839A-000	Guide, Cam	1	15	25	2431050S-000	Gear, Drum Shift	1	17	29
2211050A-000	Wheel, Slot, Sliding	1	14	6	2461150S-000	Spindle	1	17	20
2212150A-000	Roller	6	14	5	28121203-000	Outer, One Way	1	12	17
2213150A-000	Plate, Sheave	1	14	4	2813050B-000	Asm., Rollor, One W	1	12	18
2213250A-000	Bushing, Slider	3	14	3	2822050B-000	Gear, Starter	1	16	4
2235050A-000	Plate, Drive, Inner	1	15	6	2842250A-000	Asm., Gear Starter	1	16	3
2235150A-000	Plate, Drive, Side	1	15	10	2842350A-000	Gear, Starter	1	16	1
2240150A-000	Spring, Clutch	3	15	8	2842450A-000	Shaft, Starter Motor	1	16	2
2243050A-001	Ratchet, Shift	1	17	10	30410222-000	Asm., CDI Unit	1	40	5
2253550A-000	Weight, Clutch	3	15	9	30510207-000	Asm., Ignition Coil	1	40	25
2280450A-000	Bushing, Rubber	3	15	7	31110209-000	Flywheel	1	12	16
2310050B-000	Belt, Driven	1	14	1	31120207-000	Stator	1	12	12
2320050A-000	Sheave, Driven	1	15	20	3120050A-001	Motor, Starter	1	16	12
2322050A-000	Sheave, Moveable	1	15	17	3150039A-000	Battery	1	40	14
2322550A-000	Pin, Guide	3	15	19	31600209-000	Rectifier/ Regulator	1	40	3
2322650A-000	Roller, Guide	3	15	18	32001204-000	Asm., Battery Cabl	1	40	15
2323350A-000	Spring, Clutch	1	15	13	32100247-000	Harness, Main Wire	1	40	9
2323750A-000	Seal, Collor	1	15	14	32109201-000	Wire, Fuse Box	1	40	4
2323950A-000	Seal, Collor	1	15	12	32111201-000	Tool Box	1	28	6
2341150S-000	Shaft, Drive	1	17	1	33100209-000	Asm., Headlight	1	39	20
2342050A-000	Asm., Shaft, Count	1	17	16	33110205-000	Housing, Headlight	1	39	11
234x3155C-000	Shaft	1	17	4	33111204-000	Socket, Headlight	1	39	19
234x3255C-000	Gear	1	17	3	33400208-000	Asm., Signal, Front	1	39	23
234x3550A-000	Washer, Spline	1	17	8	33406201-000	Bracket, Signal, Re	2	39	9
2344050A-000	Asm., Transmissior	1	17	31	33408202-000	Bracket, Reflector	2	39	5
2344150A-000	Shaft, Transmissior	1	17	5	33415204-000	Bracket, Front Sign	1	39	22



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
33416204-000	Bracket, Front Sign	1	39	14	40525203-000	Chain Guider	1	25	23
33450208-000	Asm., Signal, Front	1	39	13	40525204-000	Chain Guider	1	24	28
33700202-000	Asm., Taillight	1	39	1	40530216-000	Asm., Drive Chain	1	37	1
33707131-000	Rubber	1	28	27	4054155E-000	Spring	1	19	6
33708203-000	License Plate	1	28	32	41201205-000	Sprocket, Drive, Fil	1	37	6
33709131-000	Bulb, License Light	1	28	23	41202156-000	Washer, Sprocket	2	37	5
33710131-000	Cover, License Ligt	1	28	28	41210156-000	Hub, Sprocket	1	37	7
33713201-000	Asm., Power Suppo	1	28	22	42000217-000	Axle	1	37	8
3371639A-000	Gasket	1	22	4	42010204-000	Hub, Wheel, Front	1	32	18
3371655E-000	Seal	1	19	4	4202039A-000	Hub, Wheel, RH	2	33	3
33717202-000	Bracket, License Pl	1	28	37	42616131-000	Valve, Rim	2	32	10
33741131-00A	Reflector	2	39	6			2	33	4
33800202-000	Asm., Signal, Rear,	1	39	21	4270155E-385	Rim	2	32	11
33850202-000	Asm., Signal, Rear,	1	39	10	42710201-000	Asm., Hub, LH	1	32	19
33905202-000	Bulb, Signal	4	39	16	42711231-000	Tire	2	32	12
34901205-000	Bulb, Headlight	1	39	17	42712201-000	Stud	8	32	5
34909180-000	Bulb, Parking	1	39	18	42721201-000	Asm., Hub, RH	1	32	6
34916201-000	Switch, Brake	1	35	27	4273039A-000	Cap, Hub	2	32	16
35100238-000	Asm., Main Switch	1	40	30			2	33	8
35101131-000	Clip, Main Switch	1	40	27	4280139A-385	Rim, Rear	2	33	2
35106208-000	Lock, Steering	1	40	28	42803217-000	Asm., Housing, Re:	1	25	4
35151227-001	Asm., Switch, LH	1	36	14	42810221-000	Tube, Spacer	1	25	3
35160201-000	Asm., Manual Chok	1	36	15	42811231-000	Tire	2	33	5
35345201-000	Sensor, Taillight	2	36	25	43016201-000	Cap, Oil Tank	1	35	22
3575950S-000	Asm., Sensor, Shift	1	9	20	43120211-000	Shoe, brake, Rear	1	35	24
37203202-000	Magnet, Speedomet	1	40	24	43121201-000	Pads, Caliper, Fron	2	34	9
37205209-000	Asm., Speedomet	1	40	16	43421206-000	Spring	1	35	6
37206201-000	Sensor, Speedomet	1	40	23	43422202-000	Spring, Foodpad	1	35	26
37800202-000	Sensor, Fuel	1	30	5	43456214-000	Pendal Brake	1	35	7
38110204-000	Horn	1	40	7	43480201-000	Pin	1	35	18
38130179-000	Power Supporter	1	40	1	43490206-000	Hub, Disc	1	37	9
38302202-000	Relay, Signal	1	40	13	4350055E-000	Asm., Master Cylin	1	35	9
38501119-000	Starter Relay	1	40	11	4350155E-000	Master Cylinder	1	35	16
38701202-000	Relay, Parking	1	40	31	43510203-000	Mount, Caliper	1	25	15
38706206-000	Cable, Parking Brak	1	35	1	43511202-000	Disc, Brake	1	37	10
3871055E-000	Lever, Parking Brak	1	35	2	43512201-000	Shaft, Caliper Bracl	1	25	16
40510201-000	Shield	1	10	30	44311201-000	Spacer	1	38	18
40520207-000	Cover, Sprocket	1	25	9	4431139A-000	Spacer	2	32	1
40521206-000	Protector, Chain	1	25	6	4431239A-000	Spacer	2	32	9
40525202-000	Chain Guider	1	25	11	4431539A-000	Spacer	2	32	4



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
45000211-000	Asm., Caliper, Rear	1	35	23	51317156-000	Spacer	2	38	4
4500139A-000	Asm., Caliper, LH	1	34	13	51318156-000	Bracket, Wire Colle	1	38	5
4500239A-000	Asm., Caliper, RH	1	34	8	51319156-000	Washer, Lock	1	38	6
45016131-00K	Bolt	8	34	7	51325209-000	Asm., Steering Knu	1	38	24
		5	37	11	51330210-000	Asm., Steering Knu	1	38	23
4502239A-000	Disc, Brake, LH	1	34	14	52400229-038	Asm., Suspension,	1	31	3
4502339A-000	Disc, Brake, RH	1	34	6	52410220-385	Arm, Swing	1	25	22
45447210-000	Hose, Brake	1	35	19	52420201-000	Tube, Spacer	1	25	24
45447228-000	Hose, Brake	1	34	3	52424202-000	Cap, Dustproof	2	25	20
45447229-000	Hose, Brake	1	34	5	52426156-000	Cap, Rubber	16	27	5
45447230-000	Hose, Brake	1	35	12	52451204-000	Ball Joint	4	27	11
45447231-000	Hose, Brake	1	35	15	52524201-000	Seat, Grease Conta	2	25	21
45447232-000	Hose, Brake	1	36	35	53005203-000	Retainer, Brake Lin	2	27	10
45447233-000	Hose, Brake	1	36	32	53005301-000	Retainer, Brake Lin	1	25	18
45456111-000	Bolt, Banjo	2	34	1	53032204-385	A-Arm, Upper, RH	1	27	18
		4	35	10	53050204-385	A-arm, Lower	2	27	23
		4	36	24	53100218-385	Handlebar	1	36	7
45456202-000	Bolt, Banjo	1	34	4	53132204-385	A-Arm, Upper, LH	1	27	16
45470201-000	Brake Shunt	1	35	14	53135202-000	Bushing	4	27	7
50100283-067	Asm., Frame	1	24	12			4	27	20
50105210-385	Sissy Bar	1	24	24			8	27	22
50106203-000	Shield, Chassis	1	24	15	53140201-000	Spacer	8	27	6
50141201-000	Bracket, Rear Fend	1	24	26	53163206-000	Asm., Lever, LH	1	36	22
50142201-000	Bracket, Rear Fend	1	24	22	53164205-000	Asm., Lever, RH	1	36	31
50450227-385	Bracket, Bumper	1	26	2	53167201-000	Grip, Handlebar	2	36	5
50816153-000	Rubber	2	24	23	53171219-000	Asm., Lever LH	1	36	26
50902201-000	Mounting, Engine, L	1	24	17	53172215-000	Asm., Master Cylin	1	36	29
50908201-000	Mounting, Engine, F	1	24	11	53175205-000	Lever, Brake, RH	1	36	30
51100222-038	Asm., Suspension,	2	31	5	53178206-000	Lever, Brake, LH	1	36	20
5110555E-000	Bracket, Footwell, F	2	24	2	53200204-000	Clamp, Lower	2	36	28
51107222-385	Shaft, Steering	1	38	15	53210204-000	Clamp, Upper, LH	1	36	12
51112222-385	Shaft, Steering	1	38	8	53220204-000	Clamp, Upper, RH	1	36	11
51200203-000	Boot	2	39	12	53310221-000	Bracket, Pod	1	36	9
51220156-000	Sleeve, Steering St	2	38	3	53410215-000	Asm., Tie Rod	2	38	12
51300131-000	Valve, Grease	1	25	26	53500156-000	Clamp, steering	2	38	2
		2	27	15	53900201-000	Control, Throttle	1	36	6
		2	27	19	53910214-000	Cable, Throttle	1	36	34
		4	27	21	5392255E-000	Choke, Cable, Man	1	36	33
51301131-000	Cap, Valve, Grease	1	25	27	61000223-116	Cab, Rear	1	28	26
		8	27	8	61000223-133	Cab, Rear	1	28	26



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
61100218-116	Cab, Front	1	28	12	88120201-001	Mirror, LH	1	36	13
61100218-133	Cab, Front	1	28	12	88510229-000	Manual, Owner's	1	28	1
61120153-000	Rivet, Plastic	4	28	7	89120205-000	Pouch, Tool	1	40	6
64211210-070	Pod, Handlebar	1	36	3	89220202-000	Bolt	2	36	19
64300218-000	Footwell, RH	1	27	2	89569131-000	Strap	8	24	20
64310218-000	Footwell, LH	1	27	3			6	34	12
64320201-000	Rubber, Seat	1	36	2			39	40	12
77200258-000	Seat	1	28	2	89669202-000	Clamp	1	22	10
77220180-000	Rubber, Seat	2	28	39	89669203-000	Clamp	1	22	11
7722539A-000	Grommet, Seat	2	24	27	89669212-000	Clamp	2	22	12
77231180-000	Lock, Seat	1	28	4	89750202-000	Strap, Battery	1	28	38
77232205-000	Cable, Lock	1	28	5	90012-06015	Screw, Tappet Adj.	2	13	2
83500206-000	Panel, Side, RH	1	28	8	90108-120398-00K	Bolt	1	24	29
83600203-000	Panel, Side, LH	1	28	16	90206-05000-00A	Nut, Tappet Adj.	2	13	1
87011201-000	Decal, Insulation	1	30	14	90344-06000-00C	U-Nut	2	28	19
87011218-000	Decal, Insulation	1	22	19	90345-04000-02T	U-Nut	4	28	10
87011219-000	Decal, Insulation	1	22	20	90350-04000-00K	Nut	2	28	34
87702204-000	Decal, Headlight	1	41	15	90350-05000-00K	Nut	16	28	13
87703204-116	Decal, Front Light (	1	41	13	90350-10000-00C	Nut	2	36	27
87703204-133	Decal, Front Light (	1	41	13	90350-10000-0UC	Nut	4	25	17
87715229-000	Decal, 320	2	41	5	90350-14000-0UC	Nut	1	25	19
87718208-116	Decal, Front Fende	1	41	14	90351-12000-00C	Nut, Lock	4	27	14
87718208-133	Decal, Front Fende	1	41	14	90352-10000-00C	Nut	4	38	10
87719208-116	Decal, Front Fende	1	41	1	90352-18000-00C	Nut	2	33	9
87719208-133	Decal, Front Fende	1	41	1			1	38	20
87720233-116	Decal, Tank, RH	1	41	6	90353-14015-00C	Nut, Insert Lock	2	32	17
87720233-133	Decal, Tank, RH	1	41	6	90355-10000-0UB	Nut	1	24	9
87721233-116	Decal, Tank, LH	1	41	12			8	32	13
87721233-133	Decal, Tank, LH	1	41	12			8	33	1
87747237-116	Decal, Rear Fender	1	41	8	90471-25404	Key, Woodruff	1	8	10
87747237-133	Decal, Rear Fender	1	41	8	90472-40420	Key, Woodruff	1	17	27
87748237-116	Decal, Rear Fender	1	41	2	91000-080258-00K	Bolt	4	36	10
87748237-133	Decal, Rear Fender	1	41	2	91000-080408-00C	Bolt	2	35	13
87843201-000	Decal, Drain Bolt	1	41	11	91001-060288-00C	Stud	2	7	20
87851173-000	Decal, Waring, Y-10	1	41	3	91001-060328-00C	Stud	2	7	16
87852159-000	Decal, General War	1	41	4	91001-080328-00C	Stud	2	7	23
87854202-000	Decal, Waring, Rev	1	41	9	91001-082188-00C	Stud	2	9	1
87858156-000	Decal, Waring, Cha	1	41	10	91001-082258-00C	Stud	2	9	30
87871204-000	Decal, Fragile, Frar	1	41	7	91003-060208-00K	Bolt	2	35	3
88110204-000	Mirror, RH	1	36	4	91005-080188-00C	Bolt	3	12	14



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
91120-172518	Bearing, Needle	1	9	32	93500-030068-00C	Bolt	1	36	16
91205-050088-0KL	Bolt	1	15	22	93500-040408-00K	Bolt	2	28	29
91300-050258-00C	Screw	3	12	13	93500-050168-00C	Bolt	2	18	19
92000-050128-00C	Bolt	2	12	15	93500-060088-00K	Bolt	1	36	18
92000-060108-00C	Bolt	2	10	29	93501-060168-00K	Bolt	2	10	31
92000-080608-00B	Bolt	2	38	7	93502-040108-00C	Screw	2	19	3
92001-080128-00K	Bolt	2	26	1	93502-040128-00C	Screw	3	20	14
92001-080168-00K	Bolt	7	24	21	93502-040168-00C	Screw	3	19	15
92001-080208-0KL	Bolt	1	23	4	93800-060148-00K	Bolt	2	28	20
92001-080258-0KL	Bolt	2	35	8	93903-1040088-00K	Screw	4	7	5
92003-060168-00K	Bolt	2	22	21	93903-1040128-00K	Screw	4	28	21
		4	28	11	93903-1050128-00K	Screw	4	25	10
92005-060148-00K	Bolt	2	26	3			4	27	9
92005-060168-00K	Bolt	2	22	2			4	28	25
		4	24	16	93903-2040128-00K	Screw	4	28	9
		2	30	3	93906-1040128-00K	Screw, Tapping	8	39	15
93000-060068-00K	Screw	1	13	18	93906-1040168-00K	Screw, Tapping	2	39	7
93003-060168-00K	Screw	3	20	13	94001-04000-00K	Nut	2	40	18
93100-030048-00B	Screw	2	36	17	94001-06000-00C	Nut	2	40	19
93100-040128-00K	Bolt	2	40	21	94001-14000-00C	Nut	1	8	4
93100-050128-00K	Bolt	3	36	1	94001-33000-00K	Nut	2	37	2
		6	39	8	94002-10000-00C	Nut	4	37	4
		2	40	29	94050-05000-00C	Nut	4	39	3
93100-050168-00K	Bolt	16	28	15	94050-06000-00C	Nut	4	7	17
		4	30	4	94050-06000-00K	Nut	2	20	34
93210-00915	O-Ring	1	13	17			2	40	10
93210-01020	O-Ring	1	20	19	94050-08000-00C	Nut	4	13	5
93210-01425	O-Ring	1	10	9			2	23	11
93210-01819	O-Ring	1	18	22	94050-10000-00C	Nut	8	27	17
93210-02431	O-Ring	1	16	13			5	31	4
93210-02724	O-Ring	1	12	8	94050-14000-00C	Nut	1	14	9
93210-02920	O-Ring	1	18	3	94073-06006-00K	Nut	2	36	21
93210-02924	O-Ring	1	19	9	94101-0412010-00K	Washer	2	28	33
93210-03132	O-Ring	1	9	10			2	39	4
93210-034x31	O-Ring	1	7	18			4	40	22
93210-04720	O-Ring	2	15	15	94101-0514010-00K	Washer	16	28	14
93210-07531	O-Ring	1	25	14	94101-0519010-00K	Washer	4	39	2
93212-02620	O-Ring	1	9	19	94101-0612010-00U	Washer	1	10	5
93213-04740	O-Ring	1	29	41			1	12	6
93214-02031	O-Ring	1	15	4			1	18	15



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
94101-0613010-00C	Washer	2	7	15			2	18	12
94101-0613010-00K	Washer	2	40	17	94301-10140	Pin, Dowel	6	7	13
94101-0618015-00K	Washer	2	9	29			4	9	6
		1	10	2			2	10	15
94101-0624016-00C	Washer	1	9	22			2	12	10
94101-0816020-00C	Washer	4	34	10	94302-07018	Pin	1	35	17
94101-0818023-00U	Washer	4	13	6	94401-05009-146	fuel hose	1	30	11
94101-0822020-00C	Washer	1	24	7	94401-05009-205	fuel hose	1	30	7
		1	35	5			1	30	13
94101-1015012-U0E	Washer	7	34	2	94407-04007-075	Hose	2	21	41
		8	35	11	94407-04007-300	Hose	1	21	42
		8	36	23	94408-05007-720	Hose	1	20	35
94101-1022020-00C	Washer	4	38	11	94408-08012-400	Hose	1	9	26
94101-1221320-00L	Washer	1	9	4	94414-01613-060	Hose, Drain	1	22	15
		1	10	16	94510-06500	Clip	3	20	24
94101-1225020-00C	Washer	4	27	13			6	20	40
94101-1422010-00L	Washer	1	10	20	94510-08000	Clamp	1	30	8
94101-1426020-00C	Washer	1	8	3			4	30	10
94101-1733015-000	Washer	1	9	33	94510-12000	Clamp	1	30	6
94101-2027010-000	Washer	2	17	11	94510-13000	Clip	1	20	37
94101-2032005-000	Washer	2	17	22	94510-14018	Clip	1	22	8
94101-2033010-000	Washer	1	17	15	94510-15000	Clip	3	20	2
94101-2531010-00K	Washer	1	15	29			3	22	6
94101-2538010-000	Washer	4	15	24	94511-0700E	Clip, Cir	3	15	11
		1	17	6	94511-1000S	Clip, Cir	1	16	8
94103-0600000-00C	Washer, Star	10	23	2	94511-2000S	Clip, Cir	1	17	14
94111-0412010-00K	Washer	2	40	20	94511-2400S	Clip, Cir	1	17	2
94121-1426016-000	Washer	2	32	14	94511-2500S	Clip, Cir	1	9	24
94121-1835200-000	Washer	2	33	6			1	17	9
		1	38	19	94511-250IS	Clip, Cir	1	15	28
94121-3345012-000	Washer	4	37	3	94511-3113S	Clip, Cir	4	27	12
94122-2550020-00K	Washer, Special	5	15	26	94511-7500S	Clip, Cir	1	25	13
94150-0717075-00K	Washer	4	28	36	94512-2600R	Clip, Cir	1	18	5
94201-23250	Pin, Cotter	4	38	22	94512-4200R	Clip, Cir	1	38	16
94201-25190	Pin, Cotter	4	38	9	94513-1200E	E-Clip	2	17	19
94201-32320	Pin, Cotter	2	32	15	94513-1900E	E-Clip	2	17	21
		2	33	7	94514-09255	Spring	4	38	13
		1	38	21	94515-12008	Clamp	1	9	25
94301-08140	Pin, Dowel	2	10	12			2	20	20
		2	11	2			2	35	20



## PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
94515-15010	Clamp	1	22	16	96000-080128-OKL	Bolt	1	23	6
95111-0001C-000	Nut	1	15	5			1	40	8
96000-050108-00K	Bolt	10	23	1	96000-080168-OKL	Bolt	4	24	10
96000-050128-00K	Bolt	2	11	10			1	35	4
96000-060088-00K	Bolt	1	10	4	96000-080258-00K	Bolt	2	23	8
96000-060108-00K	Bolt	1	12	5	96000-080458-00C	Bolt	9	10	13
96000-060108-08C	Bolt	1	9	21	96000-100258-OKL	Bolt	2	35	28
96000-060128-08C	Bolt	4	9	18	96000-100508-OKL	Bolt	5	31	1
		1	12	1	96000-100608-OKL	Bolt	1	31	2
96000-060128-08C	Bolt	2	16	11	96000-100658-OKL	Bolt	4	25	8
		1	18	16			8	27	4
96000-060128-OKL	Bolt	2	20	4	96000-101308-00B	Bolt	1	24	19
		2	24	1	96000-102008-00B	Bolt	1	24	18
		1	35	25	96000-120158-14C	Bolt	1	10	17
96000-060128-10K	Bolt	2	24	4	96000-143508-00C	Bolt	1	25	25
		2	36	8	96002-080308-00K	Screw	4	34	11
		2	40	2	96003-120158-17C	Bolt	1	9	5
96000-060148-00K	Bolt	4	20	7	96007-060168-00K	Bolt	3	20	31
96000-060148-10K	Bolt	2	28	3			9	25	7
96000-060168-00K	Bolt	3	10	1			6	27	1
		4	28	35			4	28	31
96000-060168-08C	Bolt	1	11	9	96007-060188-00K	Bolt	3	20	30
		2	20	6			1	25	12
96000-060168-10K	Bolt	4	11	15	96007-060228-00K	Bolt	2	20	33
96000-060188-08C	Bolt	1	18	25	96007-060278-00K	Bolt	1	20	29
96000-060208-08C	Bolt	2	16	14	96100-60000	Bearing, Ball	1	18	6
96000-060208-10K	Bolt	2	40	26	96100-6004-LLUC3	Bearing, Ball	1	11	1
96000-060228-14C	Bolt	2	13	16			1	38	17
96000-060258-08C	Bolt	4	7	1	96100-60070-ZZ00C	Bearing, Ball	2	25	2
		2	11	8	96100-62020-Z0000	Bearing, Ball	2	32	7
96000-060288-10C	Bolt	1	17	30	96100-62040-00000	Bearing, Ball	1	9	31
96000-060308-08C	Bolt	2	16	5			1	10	25
96000-060358-08C	Bolt	4	10	6	96100-62040-Z0000	Bearing, Ball	2	32	3
96000-060408-08C	Bolt	10	11	6	96100-63040-00000	Bearing, Ball	2	9	12
		3	18	17			1	10	23
96000-060458-08C	Bolt	4	12	3	96100-63050-00000	Bearing, Ball	1	9	27
96000-060508-08C	Bolt	4	9	2			1	10	24
96000-061108-08C	Bolt	2	7	14	96100-69010	Bearing, Ball	1	18	8
96000-061358-08C	Bolt	7	12	4	96100-69050-LLU0C	Bearing, Ball	1	11	7
96000-080128-00K	Bolt	2	24	6	96200-202715	Bearing, Needle	1	9	28

**PART NUMBER INDEX**

Part Number	Description	Q.ty	Page	Item
96211-07000	Ball, Steel	8	15	30
96400-102824	Bushing, Rubber	4	9	14
96420-01016-052	Hose, Rubber	1	20	3
96500-122207	Seal, Oil	1	18	9
96500-14x28x7A72i	Seal, Oil	1	10	7
96500-223806A727'	Seal, Oil	2	32	8
96500-25x38x7F58f	Seal, Oil	1	9	23
96500-2547070000C	Seal, Oil	2	32	2
96500-25x52x7A54f	Seal, Oil	1	10	26
96500-274207F585C	Seal, Oil	1	9	17
96500-404704	Seal, Oil	2	15	16
96500-426208A727'	Seal, Oil	1	25	1
96500-446208A727'	Seal, Oil	1	25	5
96600-3007500000C	Cap(Nickel Silver)	1	12	7
9807650A-000	Plug, Spark	1	7	25